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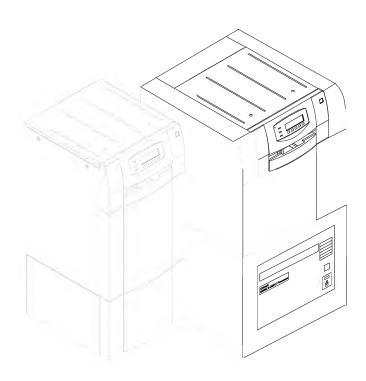
PARTS LIST

for the

KODAK Miniloader 2000

and for the

KODAK Miniloader 2000 P



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CHAPTER 1 COMPONENT LOCATOR

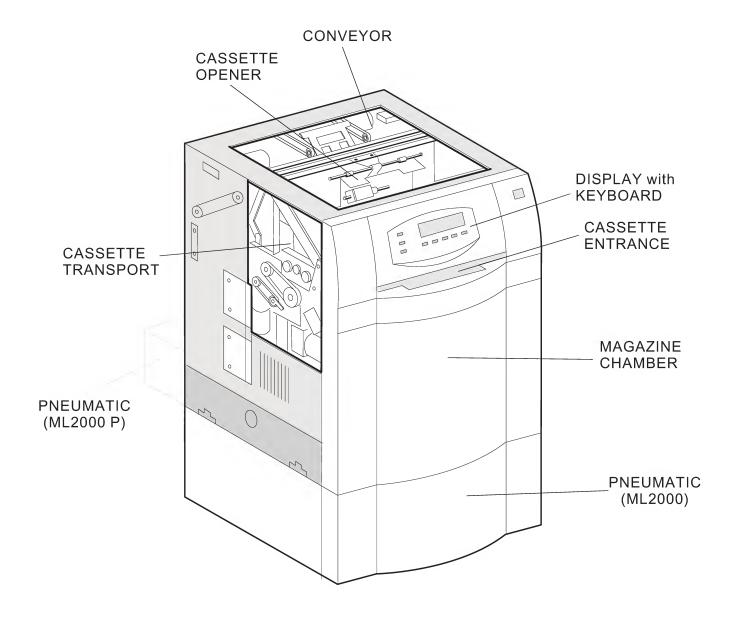


figure 1-1

ML2000 only

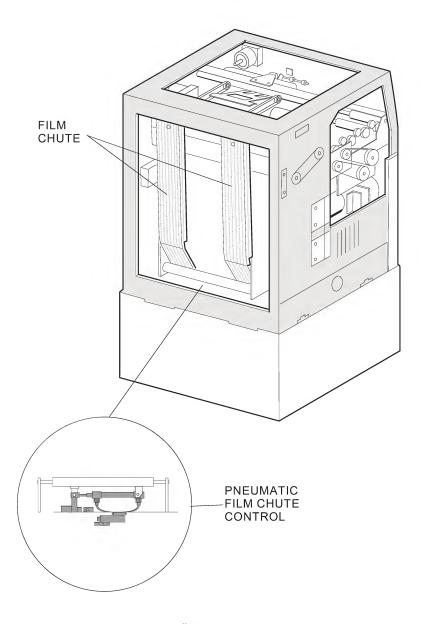


figure 1-2

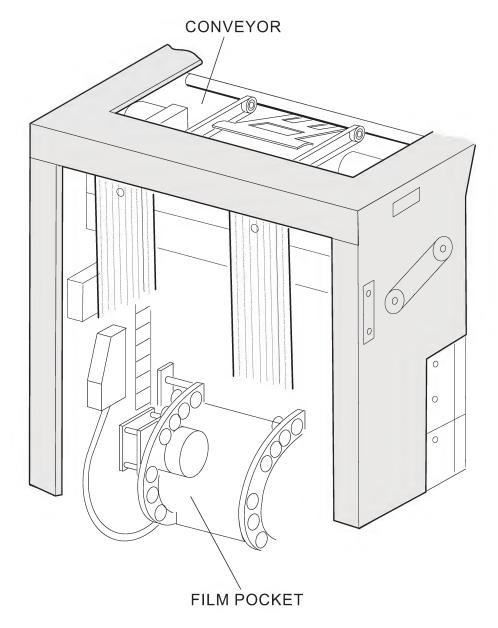


figure 1-3

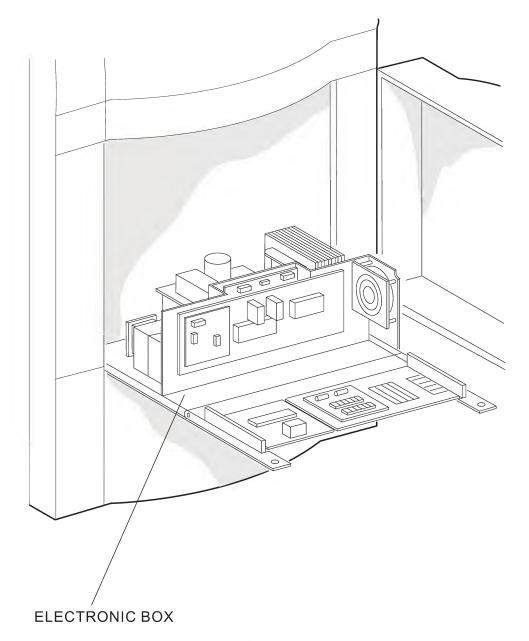


figure 1-4

IP 3477

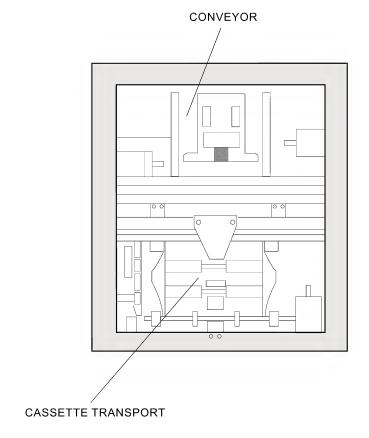
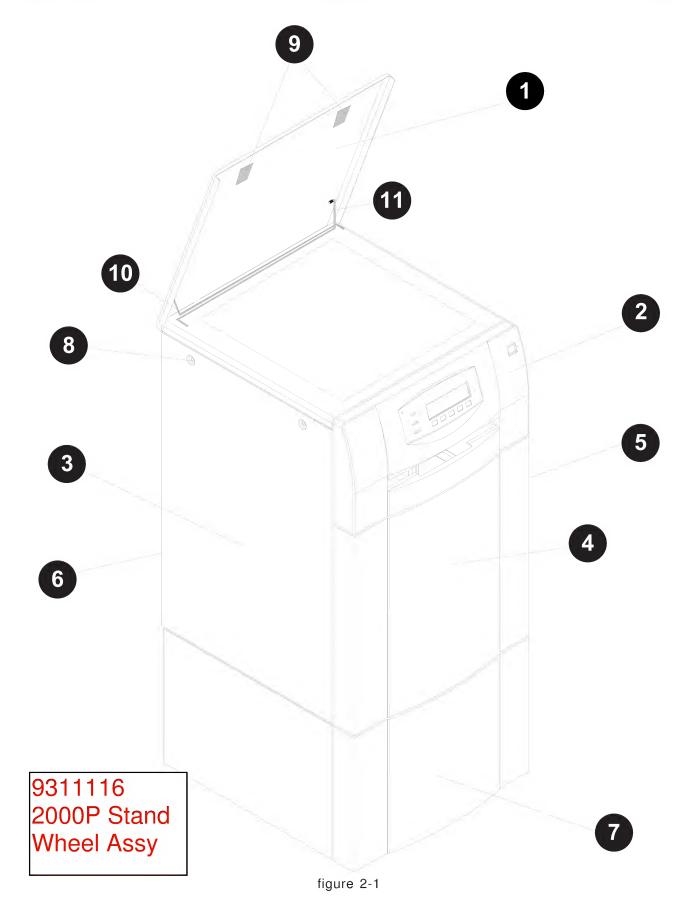


figure 1-5

CHAPTER 2 PANELS



ITEM No.	PART No.	PART NAME	QUANTITY
1	9300556	TOP COVER with hinge	1
2	9300506	FRONT PANEL	1
3	9300566	SIDE PANEL LEFT with FASTENERS	1
4	9300516	FRONT DOOR ML2000 (9310516 ML2000P)	1
5	9300536	SIDE PANEL RIGHT with FASTENERS	1
6	9300546	REAR PANEL	1
7	9300626	FRONT DOOR STAND	1
8	9280206	FASTENER	4
9	9187546	TOP COVER LATCH	2
10	9301526	TORSION SPRING left	1
11	9301516	TORSION SPRING right	1

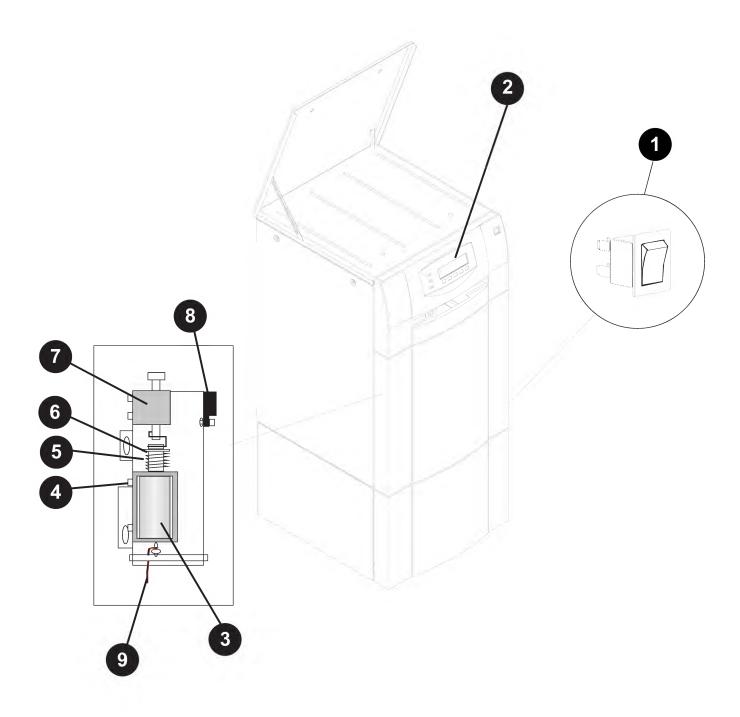


figure 2-2

ITEM No.	PART No.	PART NAME	QUANTITY
	0.4.0.0.0.0	MAIN OWITOU	
1	9186386	MAIN SWITCH	1
2	9287396	DISPLAY **	1
	9304166	OPERATOR KEYBOARD **	1
	9308520	PRINTED CIRCUIT BOARD A2 **	1
3	9212116	DOOR SOLENOID with MOUNTING SCREWS	1
4	4281601	SCREW M3x6	2
5	9214456	SPRING	1
6	4480271	WASHER	1
7	9281986	LATCH ASSY	1
8	9263056	INTERLOCK SENSOR with SCREWS	1
9	9280976	STRING	1

^{**} In case of replacement: Due to safety regulations only original parts must be used.

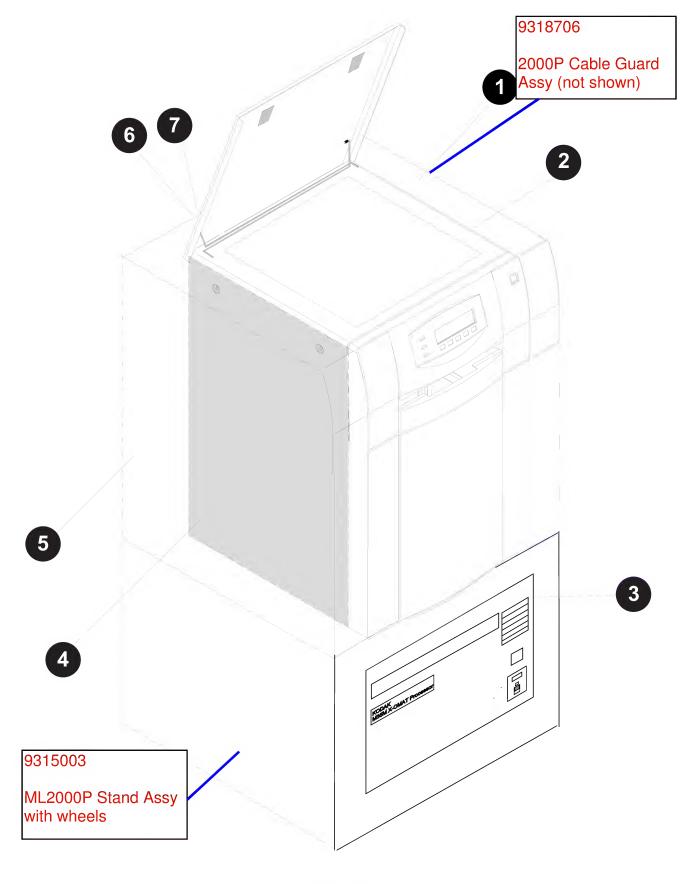
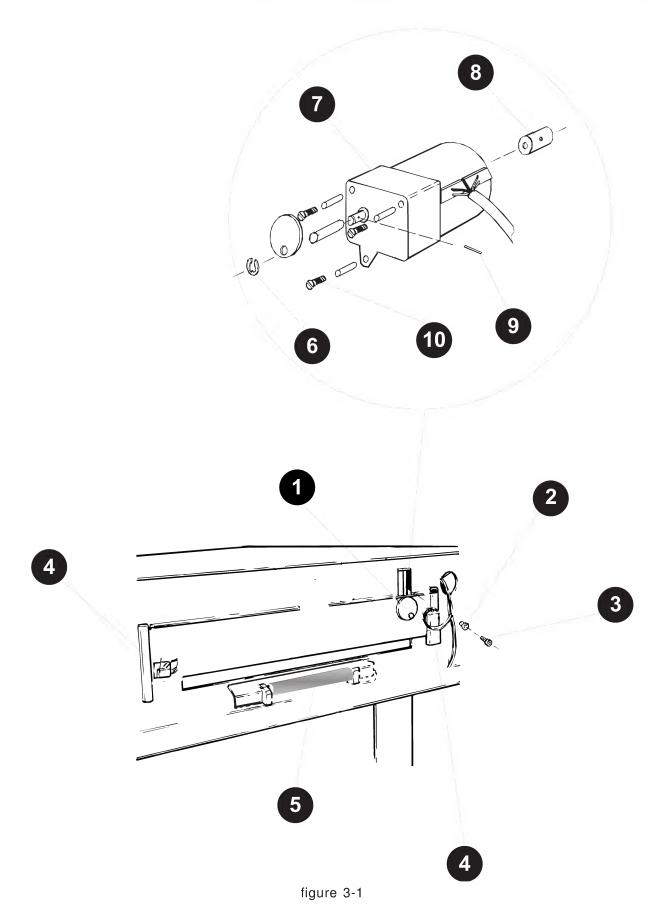


figure 2-3

ITEM No.	PART No.	PART NAME	QUANTITY
1	9310916	OUTER SIDE PANEL right-hand (ML2000 P)	1
2	9310536	INNER SIDE PANEL right -hand (ML2000 P)	1
3	9310206	FRONT PANEL PROCESSOR subs to 9350933	1
4	9310526	INNER SIDE PANEL left-hand (ML2000 P)	1
5	9310926	OUTER SIDE PANEL e f t -hand (ML2000 P) s	u b s to 9350902
6	9310936	OUTER REAR PANEL (ML2000 P)	1
7	9310546	INNER REAR PANEL (ML2000 P)	1

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CHAPTER 3 CASSETTE ENTRANCE



ITEM No.	PART No.	PART NAME	QUANTITY
1	9216681	CAM	1
2	9224020	BEARING ASSY	2
3	4283286	SCREW M3x6	2
4	9228940	SENSOR B3 use 9228960	1
	9228940	SENSOR B4 use 9228960	1
5	9216536	ROLLER ASSY with BEARING	1
6	4500566	C-RING 6 mm	1
7	9228050	MOTOR M1/C_IF CASSETTE INPUT FLAP **	1
8	9214601	KNOB	1
9	4719376	PIN 2x12 mm	1
10	4292261	COUNTERSUNK SCREW M4x12	3

^{**} In case of replacement: Due to safety regulations only original parts must be used.

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CHAPTER 4 CASSETTE TRANSPORT

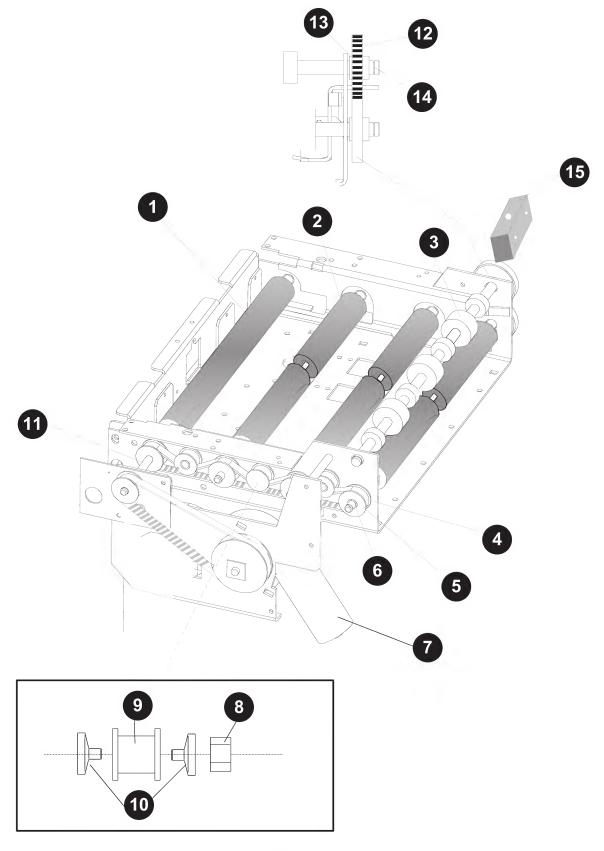


figure 4-1

ITEM No.	PART No.	PART NAME	QUANTITY
1	9301376	TRANSPORT ROLLER, long	1
2	9301386	TRANSPORT ROLLER, short	3
3	<mark>9306916</mark>	PRESSURE ROLLER useH9306923	1
4	9211856	GEAR	10
5	9216771	WASHER	10
6	4500561	C-RING	10
7	9228010	MOTOR M2/C_IN CASSETTE INPUT **	1
8	4853251	NUT M4	6
9	8694189	PULLEY	6
10	9210773	BEARING	12
	9211896	SPACER BLACKSPACER WHITE	6
12	8924016	GEAR	2
13	4719422	PIN	2
14	4498240	C-RING	2
15	9228980	SENSOR B24/C VFH ###	1

NOTE: Always order MOTOR 9228010 and RETAINING RING 4500416 ### This SENSOR is an accessory to the ML2000 P it is not available for the ML2000. ** In case of replacement: Due to safety regulations only original parts must be used.

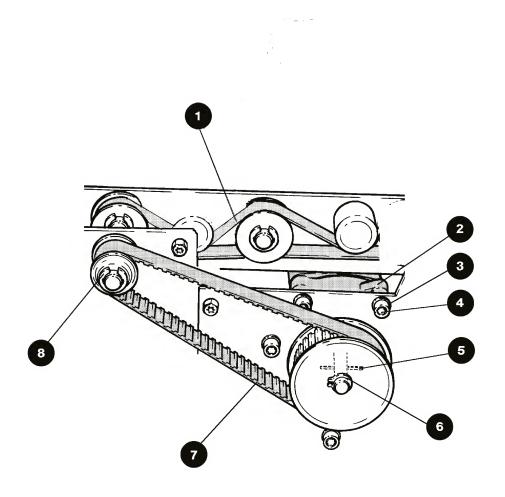


figure 4-2

ITEM No.	PART No.	PART NAME	QUANTITY
1	9301336	BELT	1
2	9228010	MOTOR M2/C_IN CASSETTE INPUT**	1
3	4480176	WASHER 5.3 mm	3
4	4283116	SCREW M6x26	3
5	9212831	DOWEL PIN 2.5x16 mm	2
6	4500416	RETAINING RING	1
7	9221160	TIMING BELT	1
8	4486246	CIRCLIP 6 mm	1

NOTE: Always order MOTOR 9228010 and RETAINING RING 4500416

^{**} In case of replacement: Due to safety regulations only original parts must be used.

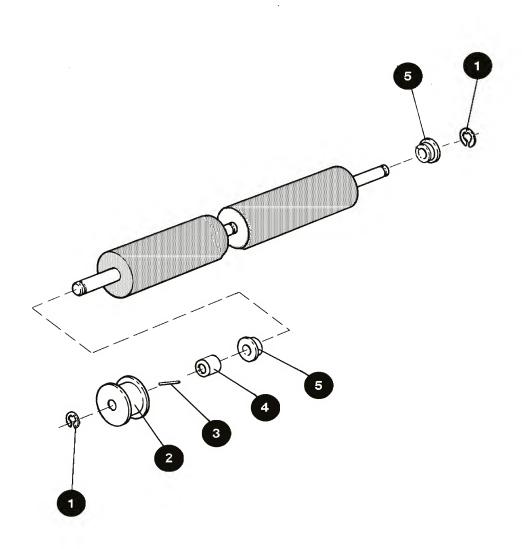


figure 4-3

ITEM No.	PART No.	PART NAME	QUANTITY
1	4500566	C-RING 6 mm	6
2	9211661	PULLEY	3
3	4719346	PIN 2.5x14 mm	3
4	9211881	SPACER	3
5	9227030	BEARING	9

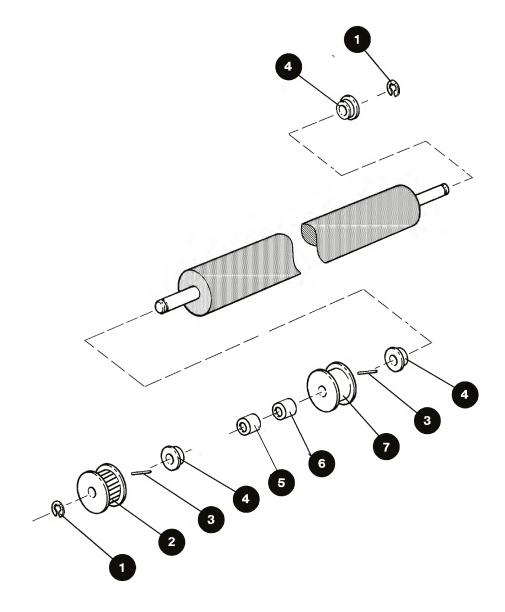


figure 4-4

ITEM No.	PART No.	PART NAME	QUANTITY
4	4500500	C DINC C	0
		C-RING 6 mm	
		PIN 2.5x14 mm	
		BEARING	
5	9219106	SPACER BLACK	2
6	9211896	SPACER WHITE	5
7	9211661	PULLEY	1

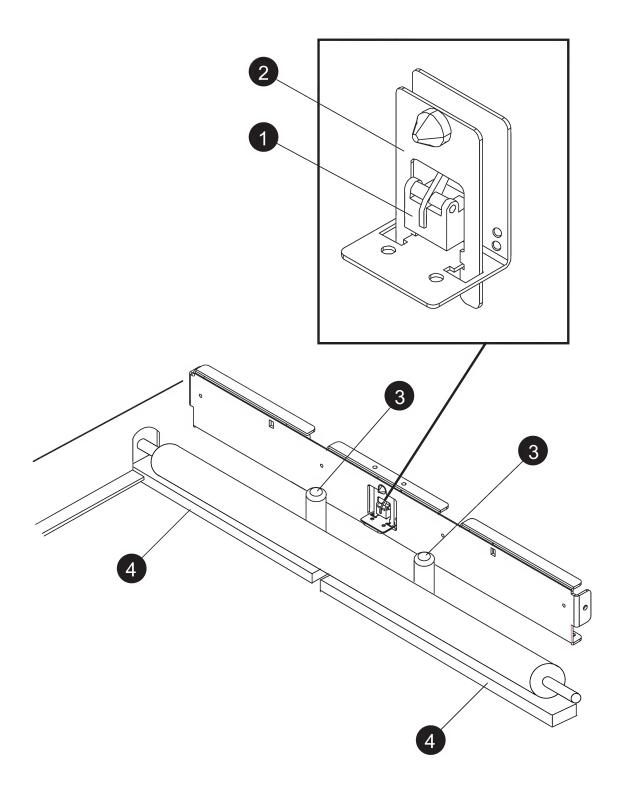


figure 4-5

ITEM No.	PART No.	PART NAME	QUANTITY
1	9228950	SENSOR B5	3
2	9212741	ACTUATOR	3
3	9211541	CASSETTE SUPPORT	2
4	9211931	GUIDE BLOCK	2

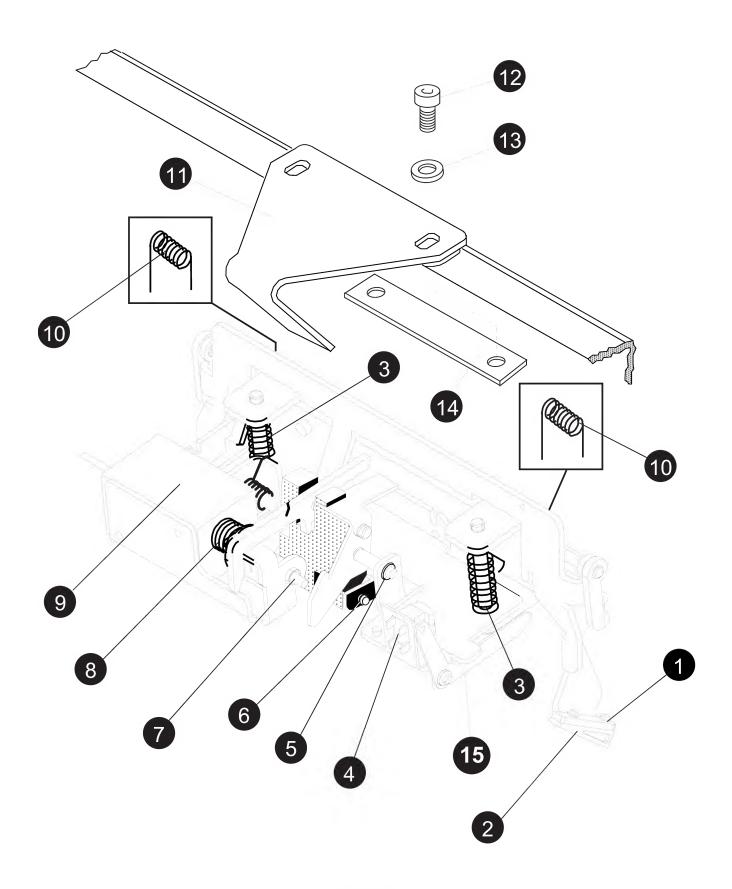


figure 4-6

ITEM No.	PART No.	PART NAME	QUANTITY
1	4500586	C-RING 1.9 mm	4
2	9222780	GUIDE SHOE	2
3	9222030	SPRING, PRESSURE BOLT	2
4	9228960	SENSOR B16	1
5	9222050	BEARING	1
6	4500586	C-RING 1.9 mm	1
7	9222260	OPENER PIN ASSY	1
8	9224450	SPRING	
9	9222111	SOLENOID Y4 **	1
10	9222230	SPRING	2
11	9212771	TENSIONER	1
12	4283131	SCREW M5x12	2
13	4480406	WASHER 5.3 mm	2
14	9215111	THREAD PLATE	1
		ACTUATOR	

^{**} In case of replacement: Due to safety regulations only original parts must be used.

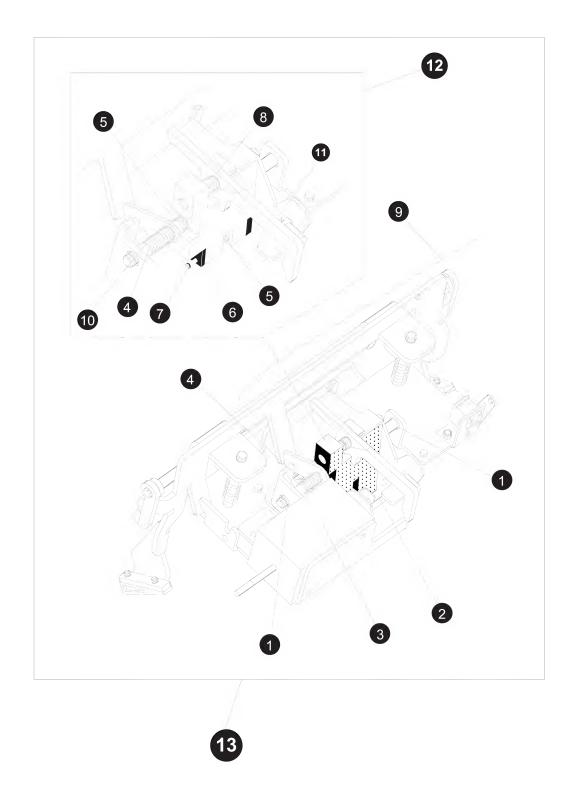


figure 4-7

ITEM No.	PART No.	PART NAME	QUANTITY
1	9222050	BEARING	2
		OPENER PIN ASSY	
3	9222111	SOLENOID Y4 **	1
4	9222690	SPRING	1
5	9222621	SPRING	2
6	9222480	OPENER SHOVEL	1
7	4500586	C-RING 1.9 mm	1
8	9222680	SPRING, SHOVEL HOOK	1
9	9218735	CABLE, OPENER **	1
10	9212921	SPACER (inside of SPRING, Item No. 4)	5
11	9212212	SHOVEL HOOK	1
12	9222060	OPENER REPAIR KIT	1
13	9222076	CASSETTE OPENER MECHANISM complete	1

^{**} In case of replacement: Due to safety regulations only original parts must be used.

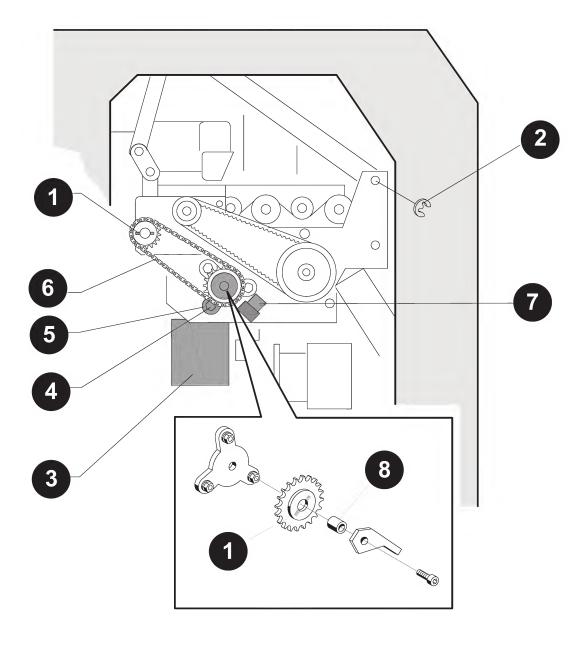


figure 4-8

ITEM No.	PART No.	PART NAME	QUANTITY
1	9212831	DOWEL PIN 2.5 x 16	2
2	4500606	C-RING 3.2 mm	4
3	9228020	MOTOR M5/C_OP CASSETTE OPENING **	1
4	4281756	SCREW M6x16	3
5	4480166	WASHER 6.4 mm	3
6	9222420	CHAIN	1
7	9228940	SENSOR B15	1
8	9211751	SPACER	1

^{**} In case of replacement: Due to safety regulations only original parts must be used.

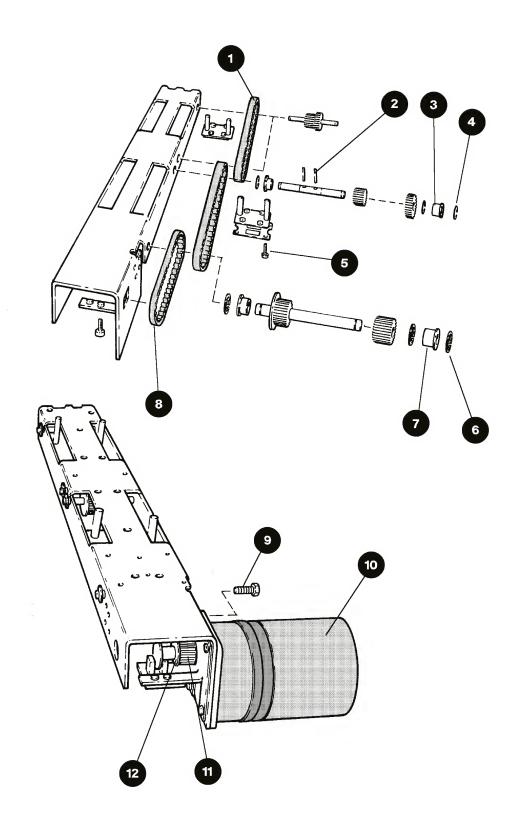


figure 4-9

ITEM No.	PART No.	PART NAME	QUANTITY
1	9301136	TIMING BELT	2
2	9222550	PIN 2.5x12 mm	6
3	9227030	BEARING	6
4	4486246	C-RING 6 mm	12
5	4283121	SCREW M4x10	4
6	4486246	C-RING 6 mm	12
7	9227030	BEARING	6
8	<mark>9221146</mark>	TIMING BELT use 9301146	1
9	4283121	SCREW M4x10	4
10	9218031	MOTOR M4/C_CE CASSETTE CENTERING **	1
11	9221850	DRIVE GEAR	1
12	9211731	WASHER	

^{**} In case of replacement: Due to safety regulations only original parts must be used.

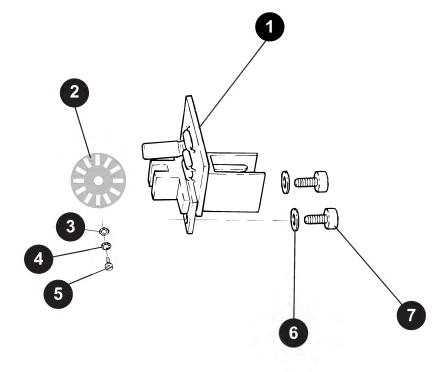


figure 4-10

ITEM No.	PART No.	PART NAME	QUANTITY
1	9228600	PRINTED CIRCUIT BOARD A10**	1
2	4533386	CODE DISC (incl. 2 SCREWS)	1
3	4480516	WASHER 2.7 mm	1
4	4500106	TOOTHED WASHER 2.7 mm	1
5	4281146	SCREW M2.5x12	1
6	4500106	TOOTHED WASHER 2.7 mm	2
7	4283286	SCREW M3x6	2

^{**} In case of replacement: Due to safety regulations only original parts must be used.

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CHAPTER 5 CONVEYOR

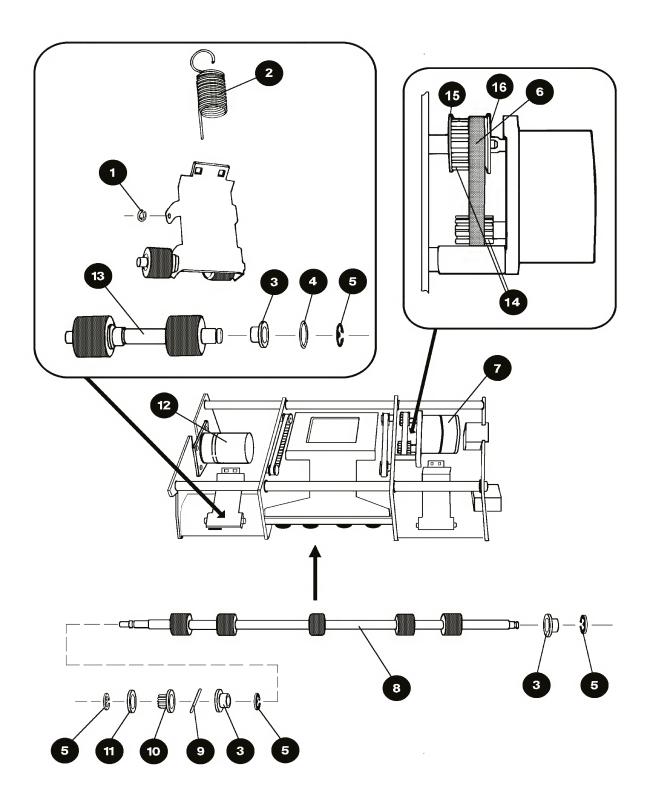


figure 5-1

ITEM No.	PART No.	PART NAME	QUANTITY
1	4500526	C-RING 4 mm	2
2	9223410	SPRING	2
3	9227040	BEARING	10
4	9213301	WASHER	2
5	4500566	C-RING 6 mm	10
6	9223400	TIMING BELT	1
7	9228040	MOTOR M6/C_PU FILM PICK UP CASSETTE **	1
8	9223091	ROLLER SHAFT	5
9	4719361	PIN 2.5x10 mm	4
10	9221020	PULLEY	3
11	9213311	WASHER	3
12	9228110	MOTOR M7/C_PU_RO ROLLER MOTOR **	1
13	9223140	ROLLER SHAFT	2
		GEAR	
		WASHER	
16	4500451	C-RING	1

^{**} In case of replacement: Due to safety regulations only original parts must be used.

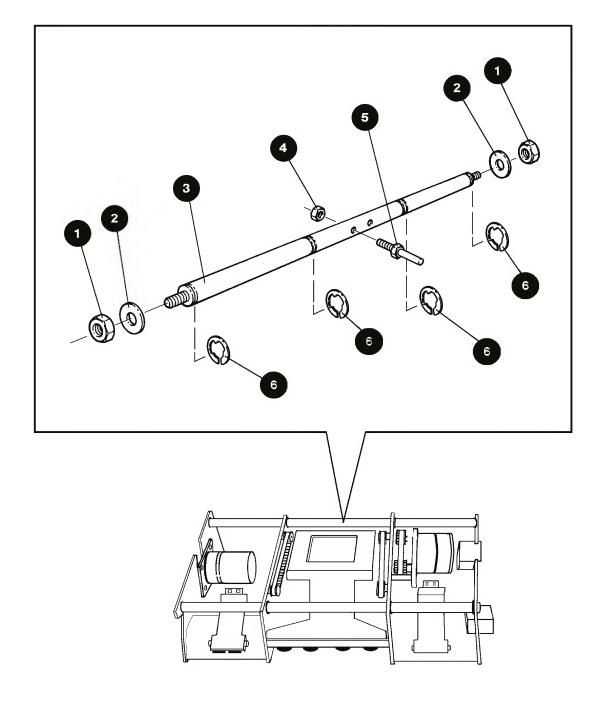


figure 5-2

ITEM No.	PART No.	PART NAME	QUANTITY
1	4853146	NUT M8	2
2	4480596	WASHER 8.4 mm	2
3	9223040	SHAFT	3
4	4852766	NUT M5	2
5	9213121	SHAFT	1
6	4500596	C-RING 12 mm	4

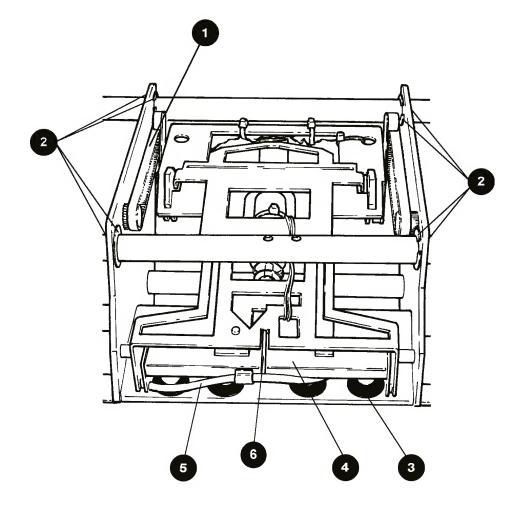


figure 5-3

ITEM No.	PART No.	PART NAME	QUANTITY
1	9223390	TIMING BELT	2
2	450059 <mark>6</mark>	C-RING 1.2 mm	8
3	<mark>9223670</mark>	SUCKER, CASSETTE use 9304850	4
4	9184686	SUCKERBAR	1
	9223680	CASSETTE SUCKERBAR ASSY complete	1
5	<mark>9185736</mark>	HOSEuse 5001919	1
6	9213171	LINK	1
	9213231	LINK PIN	1

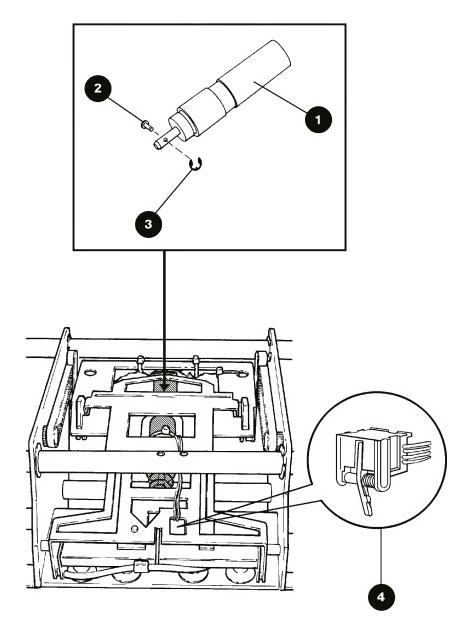


figure 5-4

ITEM No.	PART No.	PART NAME	QUANTITY
1	9223370	SOLENOID Y7**	1
2	9213611	PIN	1
3	4500556	C-RING 2.3 mm	1
4	9228940	SENSOR B19	1

^{**} In case of replacement: Due to safety regulations only original parts must be used.

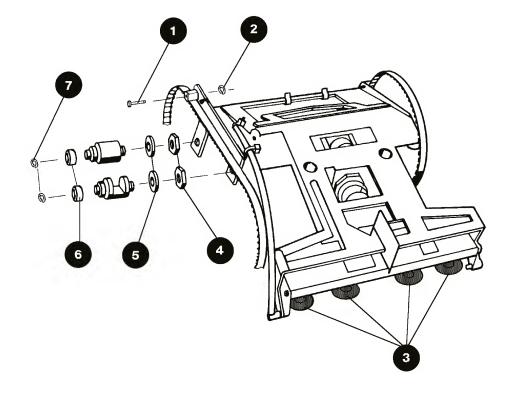


figure 5-5

ITEM No.	PART No.	PART NAME	QUANTITY
1	9223050	BOLT with MIRROR	2
2	4500586	C-RING 1.9 mm	2
3	9223670	SUCKER, CASSETTE	4
4	4853146	NUT M8	4
5	4480596	WASHER 8.4 mm	4
6	9223330	BEARING	4
7	4500556	C-BING 2.3 mm	4

LEFT HAND VIEW

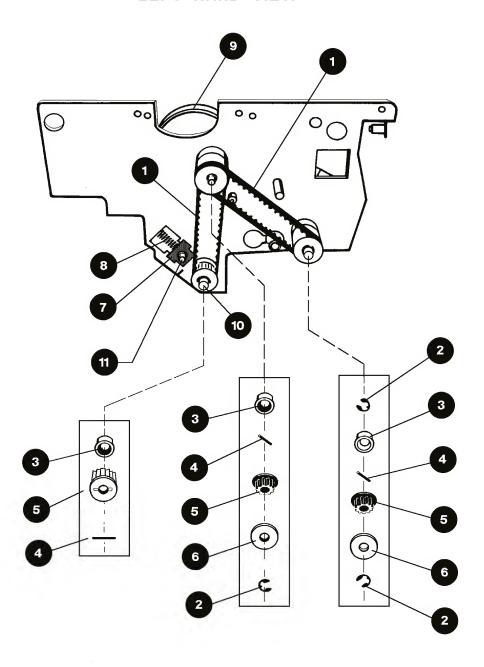


figure 5-6

ITEM No.	PART No.	PART NAME	QUANTITY
1	9223151	TIMING BELT	2
2	4500566	C-RING 6 mm	6
3	9227020	BEARING	3
4	4719361	PIN 2.5x10 mm	3
5	9221020	PULLEY	3
6	9213311	WASHER	3
7	9223910	BEARING	2
8	9223360	SPRING	2
9	9228110	MOTOR M7/C_PU_RO ROLLER MOTOR **	1
10	9223100	ROLLER SHAFT (4 Rollers)	1
11	9223081	ROLLER SHAFT (4 Rollers)	1

^{**} In case of replacement: Due to safety regulations only original parts must be used.

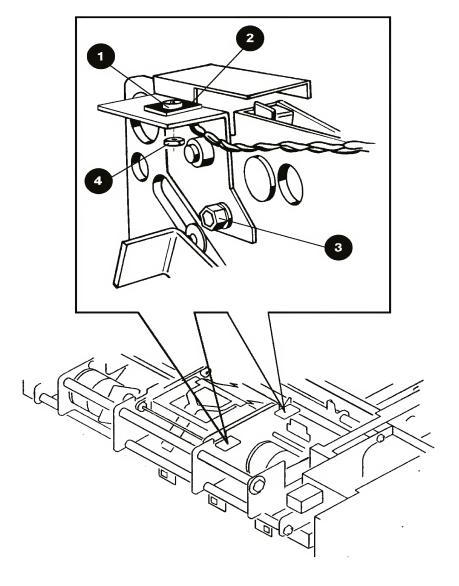


figure 5-7

ITEM No.	PART No.	PART NAME	QUANTITY
1	4283286	SCREW M3×6	2
2	9218992	SENSOR B17, B18	2
3	4283121	SCREW M4x10	2
4	4853246	NUT M3	2

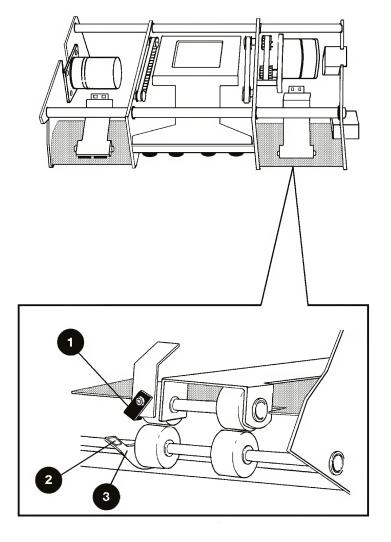


figure 5-8

ITEM No.	PART No.	PART NAME	QUANTITY
1	9228991	SENSOR B20	1
2	9189652	REFLECTIVE FOIL	1
3	9213573	MIRROR MOUNT	1

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CHAPTER 6
FILM CHUTE ML2000
FILM CHUTE ML2000 P

FILM CHUTE ML2000

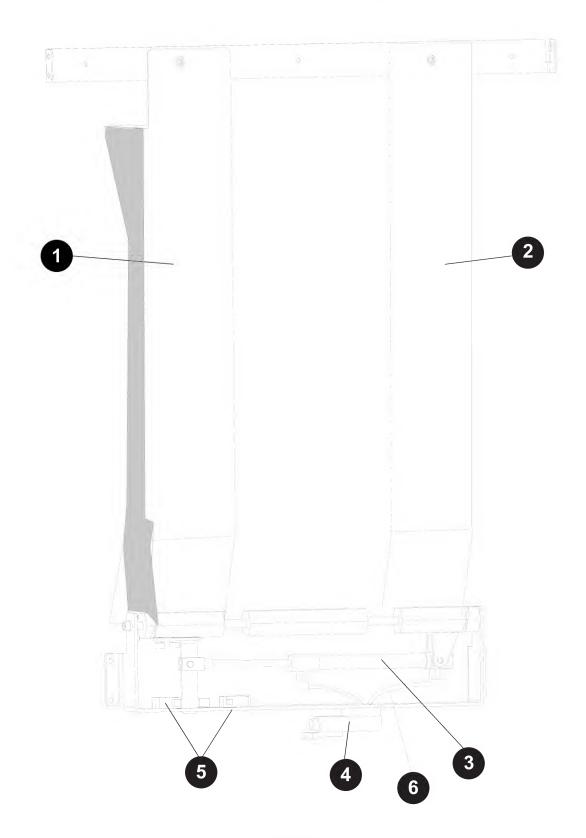


figure 6-1

ITEM No.	PART No.	PART NAME	QUANTITY
1	9306126	FILM GUIDE LEFT	1
2	9306136	FILM GUIDE RIGHT	1
3	9306166	FILM CHUTE CYLINDER	1
4	9303816	SOLENOID VALVE Y3/CFC	1
5	4533351	SWITCH B5/CFCC B7/CFCO	2
	4281551	MOUNTING SCREW	4
	9181131	THREAD PLATE	2
6	9220170	HOSE PU-3 blue (3mm inner diameter)	1m

FILM CHUTE ML2000 P

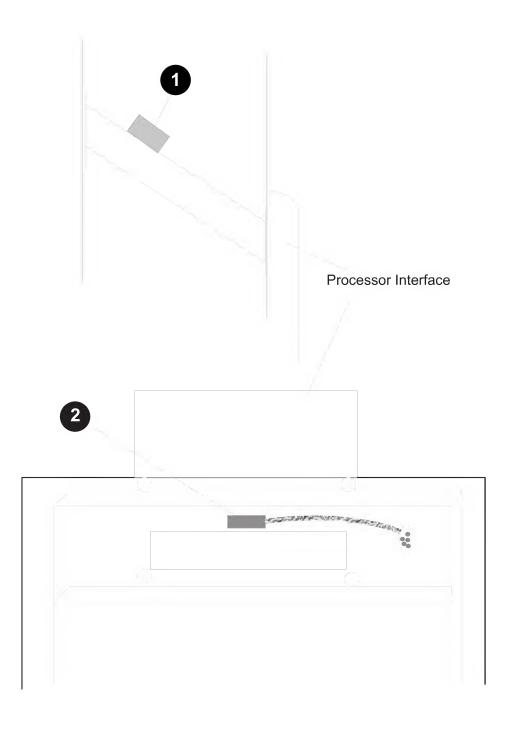


figure 6-2

ITEM No.	PART No.	PART NAME	QUANTITY
1	.9318216	FAN **	1
2	9318516	SENSOR C_PI/B9 use 9318507	1

^{**} In case of replacement: Due to safety regulations only original parts must be used.

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CHAPTER 7 RECEIVING MAGAZINE INTERFACE RECEIVING MAGAZINE

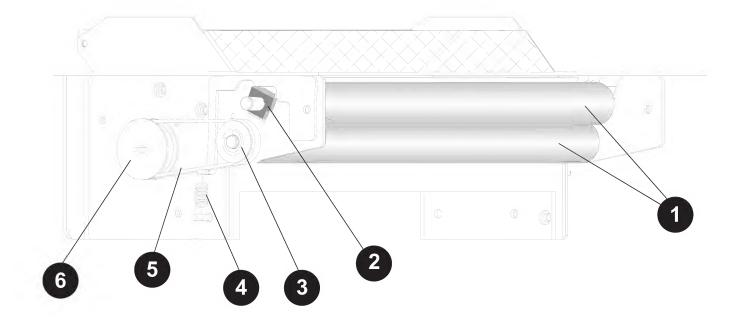


figure 7-1

ITEM No.	PART No.	PART NAME	QUANTITY
1	9303986	TRANSPORT ROLLER	2
2	9223910	BEARING	2
3	9260026	GEAR	1
	9211736	WASHER	1
	4500561	C-RING	2
	9212831	DOWEL PIN 2.5 x 16	1
4	9223280	SPRING	2
5	9264126	TIMING BELT	1
6	9211856	GEAR	1
	4500521	C-RING	1
	4796371	PIN	1

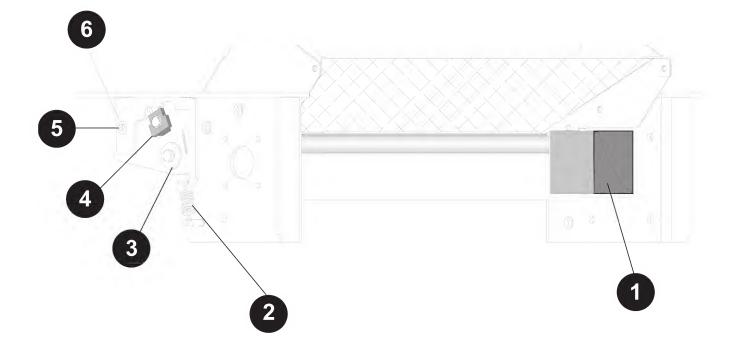


figure 7-2

ITEM No.	PART No.	PART NAME	QUANTITY
1	9250170	MOTOR M13/M_I STEPPER MOTOR INTERF. **	1
	4283301	SCREW M3x8	4
2	9223280	SPRING	2
3	9227010	BALL BEARING	2
	4500561	C-RING	2
4	9223130	BEARING	2
5	4500601	C-RING	4
6	9212316	BOLT	2

^{**} In case of replacement: Due to safety regulations only original parts must be used.

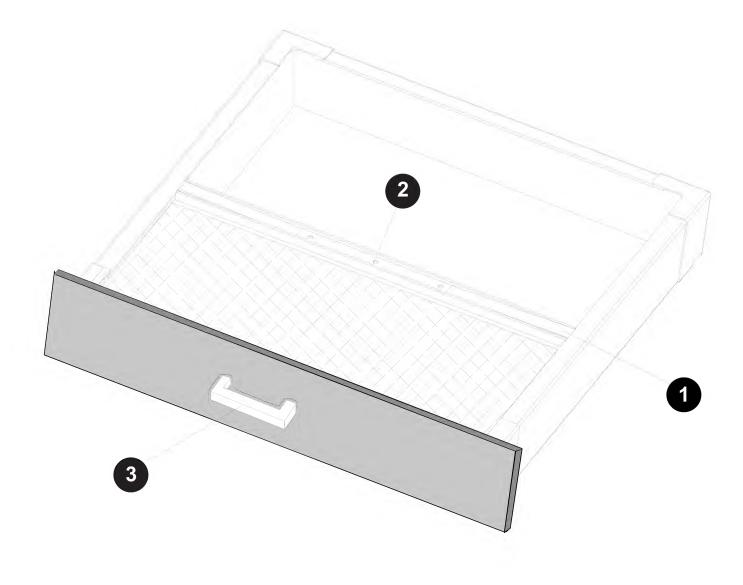


figure 7-3

ITEM No.	PART No.	PART NAME	QUANTITY
1	9303206	SPRING	1
2	4283291	SCREW	3
3	9189561	HANDI F	1

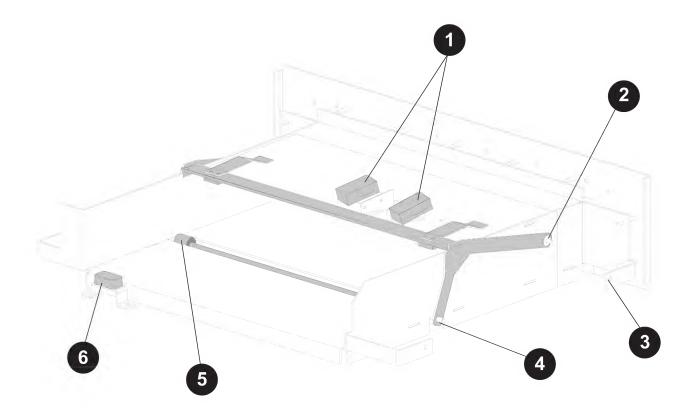


figure 7-4

ITEM No.	PART No.	PART NAME	QUANTITY
1	9182216	SENSOR	2
2	4480051	WASHER	2
	4500521	C-RING	2
3	4282261	SCREW	4
4	9212056	BEARING	2
	4500521	C-RING	2
5	9185561	ROLLER	2
6	4533351	SWITCH	1

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CHAPTER 8 MAGAZINE HOLDER

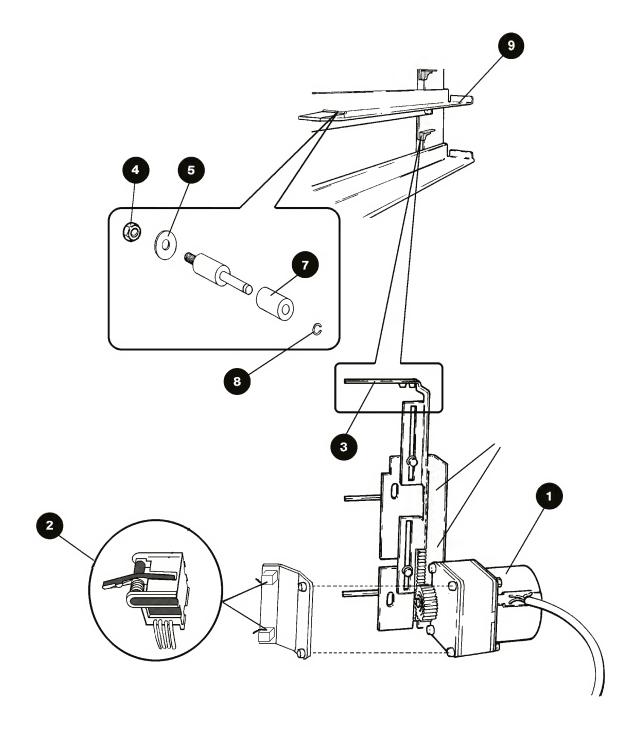


figure 8-1

ITEM	No.	PART No.	PART NAME	QUANTITY
1		9228090	.MOTOR M14/M_OP MAGAZINE OPENING **	1
2 .		9228940	.SENSOR B36, B37	2
3 .		9224000	OPENER BRACKETuse H9304006	1
4 .		4853036	.NUT M5	6
5 .		4480406	.WASHER 5.3 mm	6
7 .		9180522	.ROLLER	6
8.		4500526	.C-RING 4 mm	6
9 .		9304236	.MAGAZINE GUIDE right	2
		9304206	.MAGAZINE GUIDE left	2

^{**} In case of replacement: Due to safety regulations only original parts must be used.

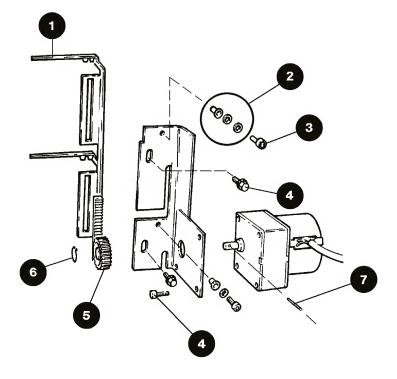


figure 8-2

ITEM No.	PART No.	PART NAME		QUANTITY
1	9224000	OPENER BRACKETuse	H9304006	1
2	9224020	BEARING ASSY		2
3	4283301	SCREW M3x8		2
4	4283121	SCREW M4x10		6
5	9225020	GEAR		1
6	4500566	C-RING 6 mm		1
7	4719376	PIN 2x12 mm		1

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CHAPTER 9 FILM POCKET

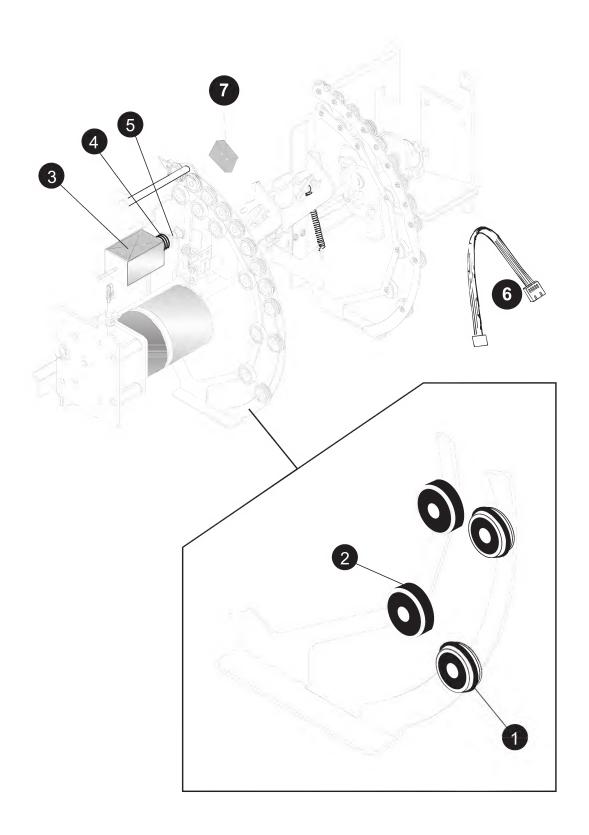


figure 9-1

ITEM No.	PART No.	PART NAME	QUANTITY
1	9212941	O-RING	22
2	9184396	FOAM ROLLER	12
3	9224410	SOLENOID Y15**	1
4	9224450	SPRING	1
5	9229630	PIN ASSY	1
6	9219876	CABLE FROM FILM POCKET TO PCB A5	1
7	9228990	SENSOR B60	1
** In case of	replacement:	Due to safety regulations only original parts must	be used.

KODAK AG Stuttgart 9-3 6/1997

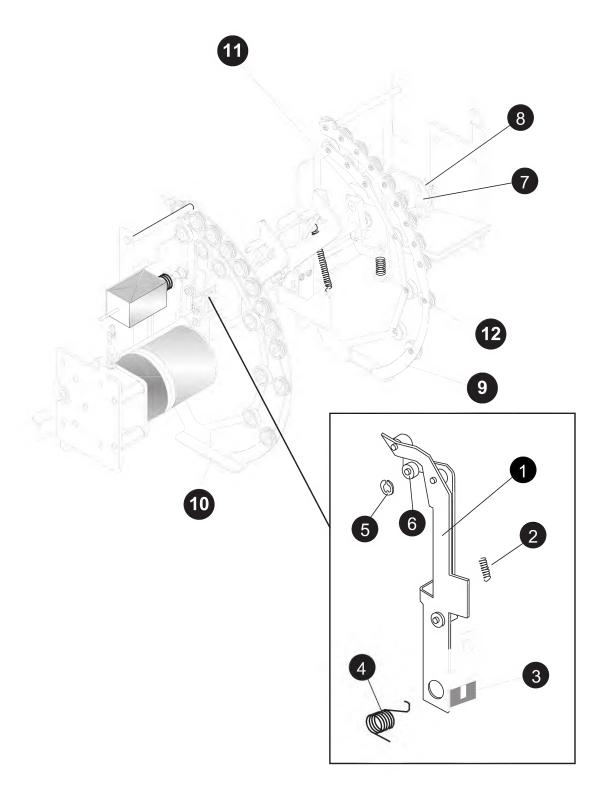


figure 9-2

ITEM No.	PART No.	PART NAME	QUANTITY
1	9214113	DOUBLE FILM ASSY	1
2	9214471	SPRING	1
3	9284026	SENSOR B59	1
	9218303	CABLE DOUBLE FILM SENSOR to PCB A5	1
4	9224270	SPRING	1
5	4500606	C-RING 3.2 mm	2
6	9214121	BEARING	2
7	9183956	TIMING DISK left with SET SCREW	1
8	9183946	TIMING DISK right with SET SCREW	1
9	9215996	FILM GUIDE left	1
10	9219606	FILM GUIDE right	1
		DOUBLE DETENT ASSY	
12	9229880	SPRING	2



figure 9-3

ITEM No.	PART No.	PART NAME	QUANTITY
1	9225800	CLUTCH ASSY	1
2	9225780	SPRING	1
3	9219831	SPRING	1

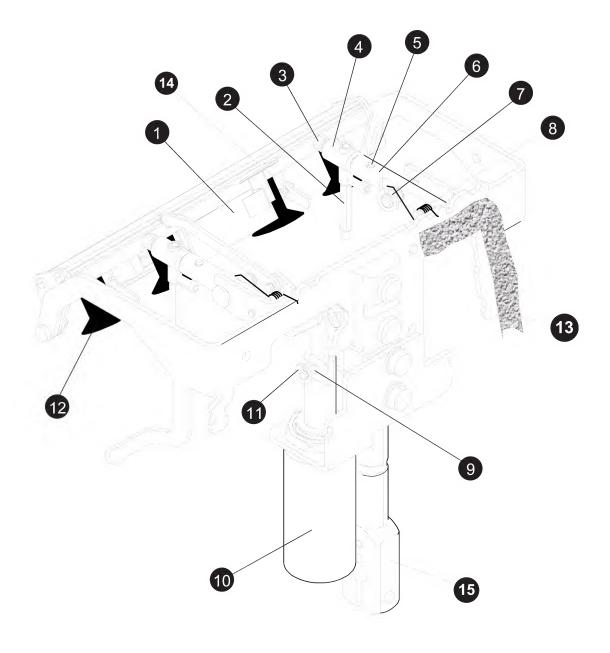


figure 9-4

ITEM No.	PART No.	PART NAME	QUANTITY
1	9184886	SENSOR B61	1
2	9215840	BLOW PIPE ASSY	2
3	4283401	SCREW M3x8	2
4	9199051	BLOW PIPE MOUNT, front	2
5	4278296	SCREW M3x3	2
6	9199041	BLOW PIPE MOUNT, rear	2
7	4500526	C-RING 4 mm	2
8	9184661	SPRING	2
9	9215401	PIN	1
10	9225333	SOLENOID Y14**	1
11	4500556	C-RING 2.3 mm	1
12	9184847	SUCKER, MAGAZINE use 9304840	4
13	9229870	HARNESS ASSEMBLY FILMPOCKET	1
14	9184911	FILM PIN	1
15	9215396	FILM POCKET ARM ASSEMBLY	1

^{**} In case of replacement: Due to safety regulations only original parts must be used.

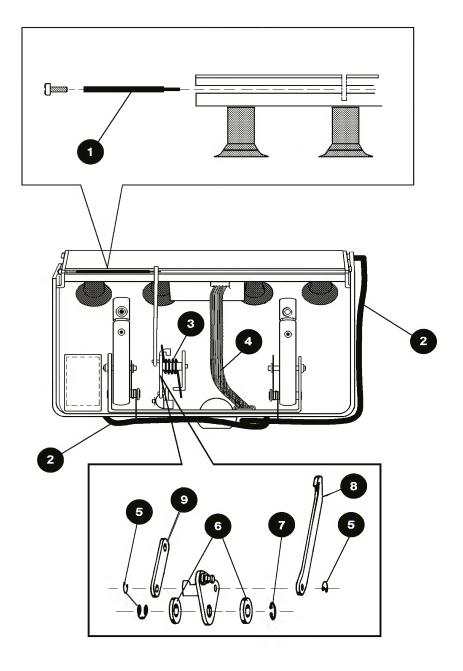


figure 9-5

ITEM No.	PART No.	PART NAME	QUANTITY
1	9223650	LINKAGE PIN	1
		HOSE PU-PK3	
3	9215431	SPRING	1
4	9228300	RIBBON CABLE**	1
5	4500556	C-RING 2.3 mm	3
6	4480166	WASHER 6.4 mm	2
7	4500526	C-RING 4 mm	2
8	9215361	SUCKERBAR LINK	1
9	9215371	SOLENOID LINK	1

^{*} Order by length: Quantity of 1 = 1 meter.

^{**} In case of replacement: Due to safety regulations only original parts must be used.

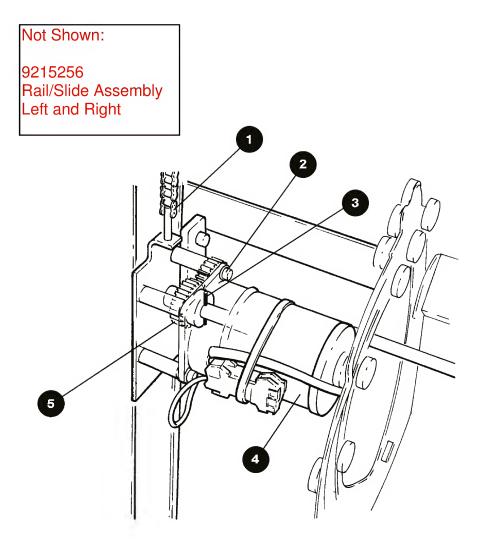


figure 9-6

ITEM No.	PART No.	PART NAME	QUANTITY
1	9215811	CHAIN LINK	4
2	4283121	SCREW M4x10	4
3	9212851	PIN 2.5x20 mm	2
4	9218071	MOTOR M15/M_PU FILM PICK UP MAGAZINE *	* 1
5	9215181	GEAR	2

^{**} In case of replacement: Due to safety regulations only original parts must be used.

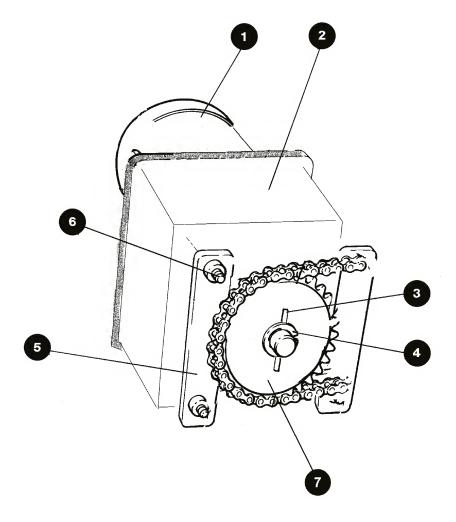


figure 9-7

ITEM No.	PART No.	PART NAME	QUANTITY
1	9228080	MOTOR M10/PO STEPPER MOTOR FILM F	o. **1
2	9228140	GEAR BOX	1
3	9212851	PIN 2.5x20 mm	1
4	4500671	C-RING 5.3 mm	4
5	9215111	THREAD PLATE	2
6	4282006	SCREW M5x50	4
	4480176	WASHER 5.4 mm	8
7	9215096	SPROCKET	1

^{**} In case of replacement: Due to safety regulations only original parts must be used.

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CHAPTER 10 POWER SUPPLY

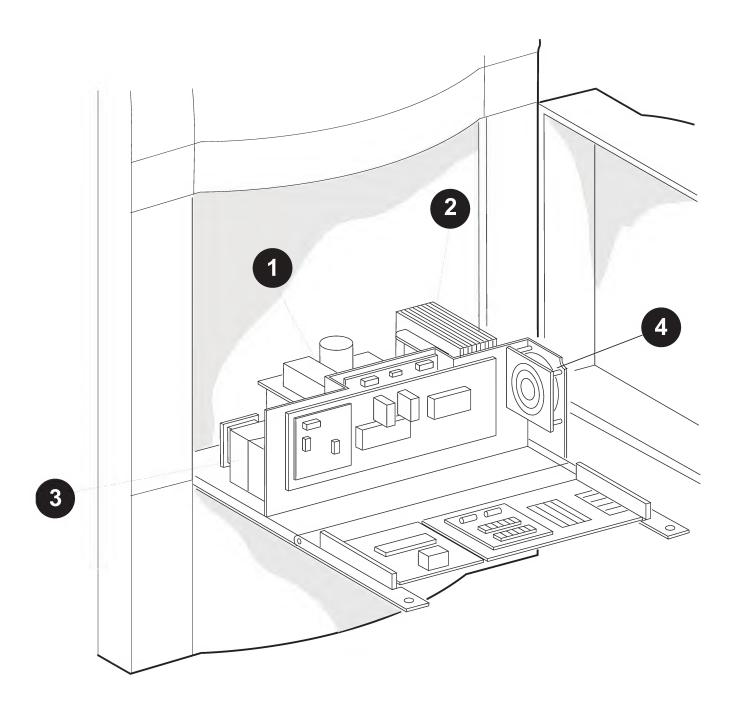


figure 10-1

ITEM No.	PART No.	PART NAME	QUANTITY
1	9228500	PRINTED CIRCUIT BOARD A0 **use 9309500.	1
2	9308696	TRANSFORMER **	1
3	9228690	CONTACTOR **	1
4	9308926	FAN **	1

^{**} In case of replacement: Due to safety regulations only original parts must be used.

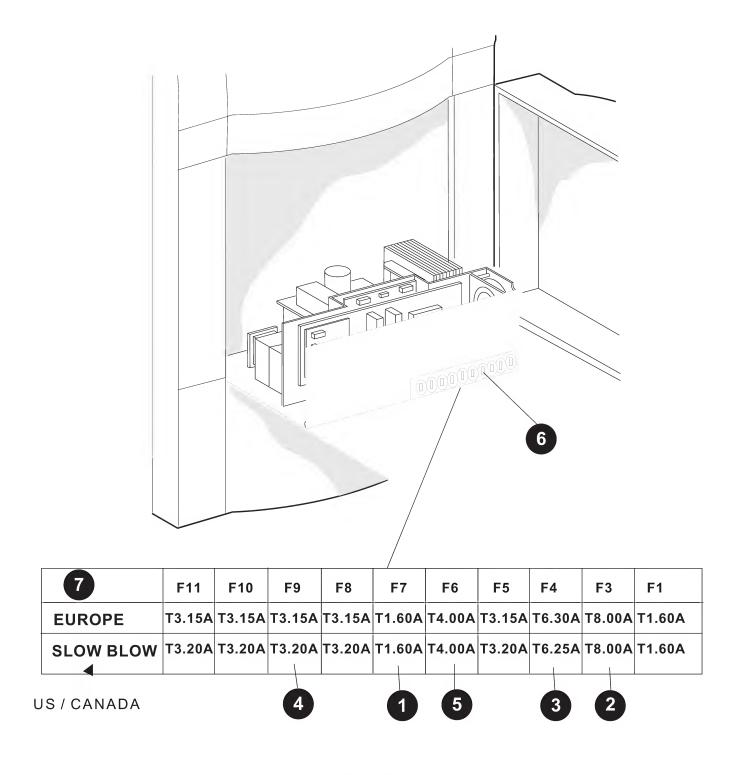


figure 10-2

ITEM No.	PART No.	PART	NAME	QUANTITY
4	4516406	ELICE	1.6 A T (EUROPE) **	0
			SLOW BLOW 1.6 A (US/CANADA) **	
			8 A T (EUROPE) **	
2	4534151	FUSE	SLOW BLOW 8.0 A (US/CANADA) **	1
3	4533666	FUSE	6.3 A T (EUROPE) **	1
			SLOW BLOW 6.25 A (US/CANADA) **	
			3.15 A T (EUROPE) **	
			SLOW BLOW 3.2 A (US/CANADA) **	
			4.0 A T (EUROPE) **	
			SLOW BLOW 4.0 A (US/CANADA) **	
			CAP (EUROPE)**	
			CAP (US/CANADA)**	
7	9300791	FUSE	LABEL	1

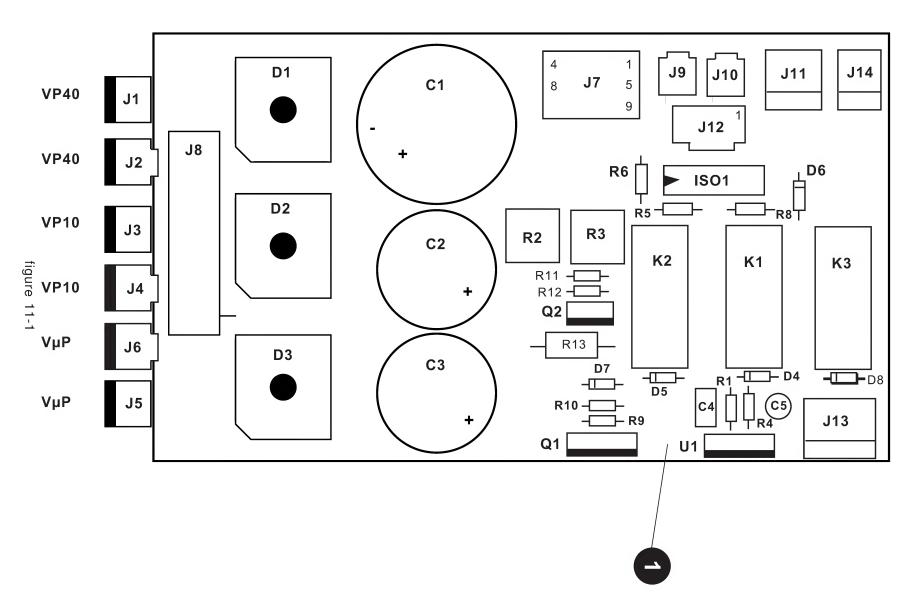
^{**} In case of replacement: Due to safety regulations only original parts must be used.

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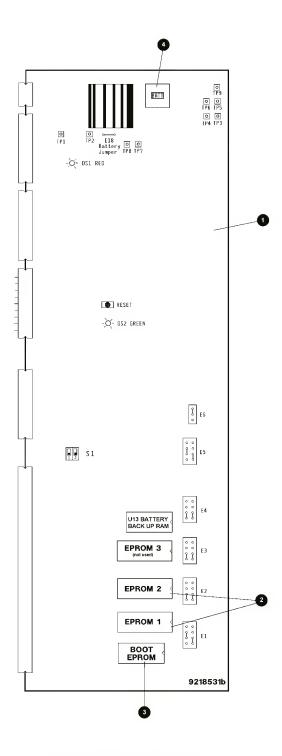
CHAPTER 11 PRINTED CIRCUIT BOARDS

11-2

KODAK AG Stuttgart



ITEM No.	PART No.	PART NAME	QUANTITY
1	<mark>9228500</mark>	PRINTED CIRCUIT BOARD A0** 9 3 0 9 5 0 0	correct part number 1
** In case of r	eplacement:	Due to safety regulations only original parts mus	t be used.



PRINTED CIRCUIT BOARD A1

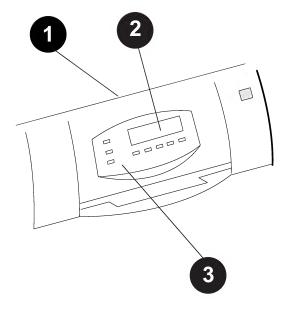
figure 11-2

ITEM No.	PART No.	PART NAME	QUANTITY
1	<mark>9228530</mark>	PRINTED CIRCUIT BOARD A1** use SPS	9405901 1
2	<mark>9308826</mark>	FLASH EPROM **	2
3	9308543	BOOT EPROM PCB A1 **	1
4	4532221	BATTERY 3V LI ***	1
	9308566	CABLE PCB A1-PCB A8	1
	9308576	CABLE PCB A1-PCB A4	1
	9308596	CABLE PCB A1-LAP TOP CONNECTOR	1

^{**} In case of replacement: Due to safety regulations only original parts must be used.

*** CAUTION

Danger of explosion if battery is incorrectly replaced. Replace only with the same or equivalent type recommended by the manufacturer. Dispose of used batteries according to the manufacturer's instructions.

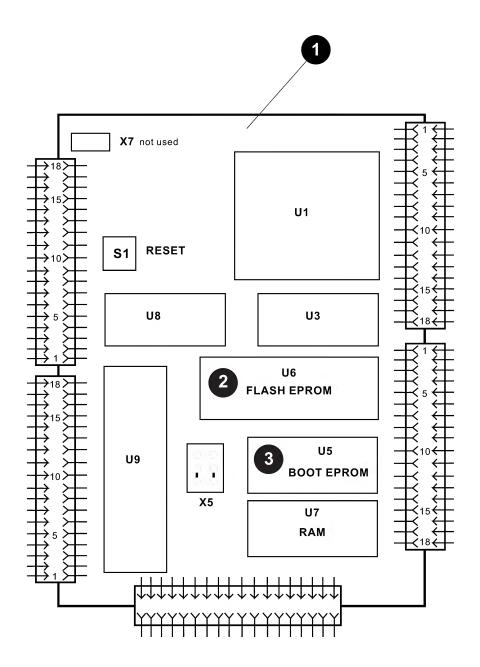


NOTE

Item 1 (PCB A2) is mounted behind the DISPLAY.

ITEM No.	PART No.	PART NAME	QUANTITY
1	.9308520	PRINTED CIRCUIT BOARD A2 **	1
2	.9287396	DISPLAY **	1
3	.9304166	OPERATOR KEYBOARD **	1

^{**} In case of replacement: Due to safety regulations only original parts must be used.

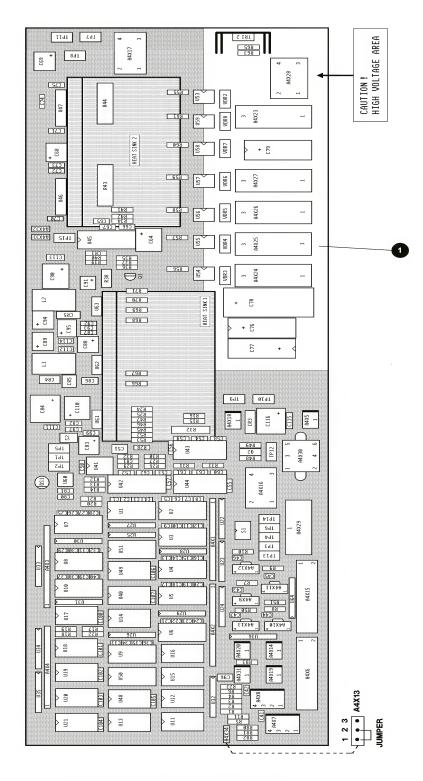


CIRCUIT BOARD A3 SLAVE PROCESSOR

figure 11-4

ITEM No.	PART No.	PART NAME	QUANTITY
1	9309460	PRINTED CIRCUIT BOARD A3**	1
2	9308816	FLASH EPROM **	1
3	9309439	BOOT EPROM PCB A3/1 **	1
	9309463	BOOT EPROM PCB A3/2 **	1

^{**} In case of replacement: Due to safety regulations only original parts must be used.

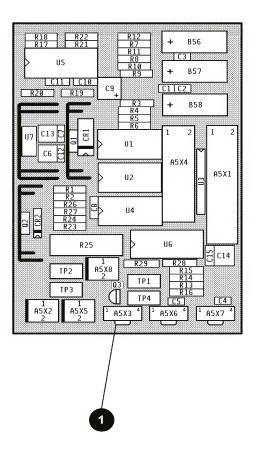


PRINTED CIRCUIT BOARD A4

figure 11-5

ITEM No.	PART No.	PART NAME	QUANTITY
1	.9228560	PRINTED CIRCUIT BOARD A4** u s e SP9402781	1

^{**} In case of replacement: Due to safety regulations only original parts must be used.

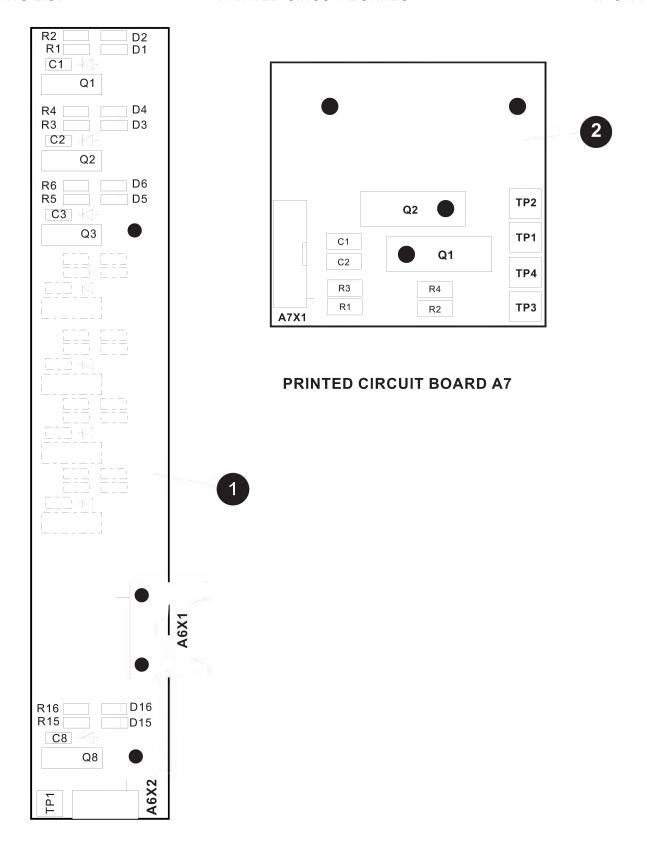


PRINTED CIRCUIT BOARD A5

figure 11-6

ITEM No.	PART No.	PART NAM	ΛE				QUANTII	ſΥ
1	9228590	PRINTED	CIRCUIT	BOARD	A5** u s e 94	02791P		1

^{**} In case of replacement: Due to safety regulations only original parts must be used.

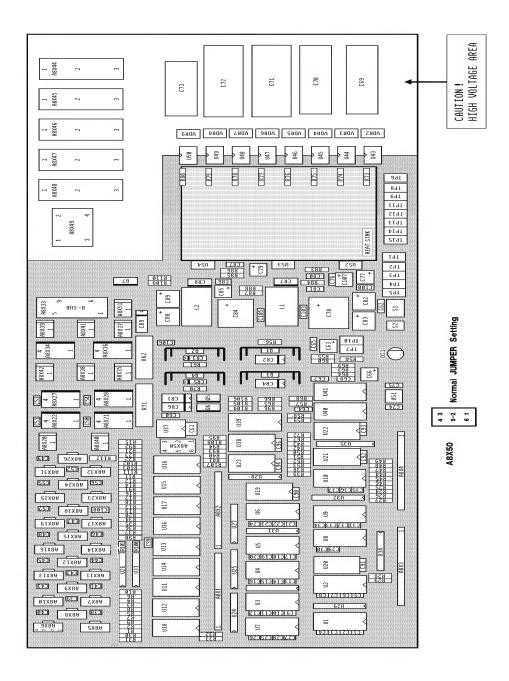


PRINTED CIRCUIT BOARD A6

figure 11-7

ITEM No.	PART No.	PART NA	ME			QUAN	ITITY
1	. 9300640	PRINTED	CIRCUIT	BOARD	A6**		2
2	. 9308580	PRINTED	CIRCUIT	BOARD	A7**		1

^{**} In case of replacement: Due to safety regulations only original parts must be used.

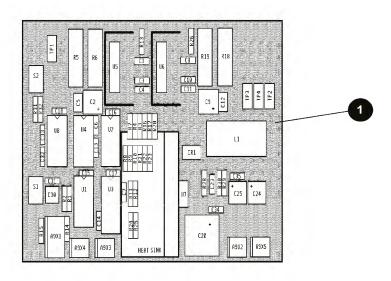


PRINTED CIRCUIT BOARD A8

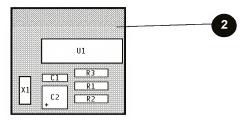
figure 11-8

ITEM No.	PART No	. PART NAME	QUANTITY
1	.9229610	PRINTED CIRCUIT BOARD A8** u s e	SP94037011

^{**} In case of replacement: Due to safety regulations only original parts must be used.



PRINTED CIRCUIT BOARD A9



PRINTED CIRCUIT BOARD A10

figure 11-9

TEM No. PA	ARI No. H	PART NAME	E		QI	UANTITY

^{**} In case of replacement: Due to safety regulations only original parts must be used.

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CHAPTER 12 MOTORS

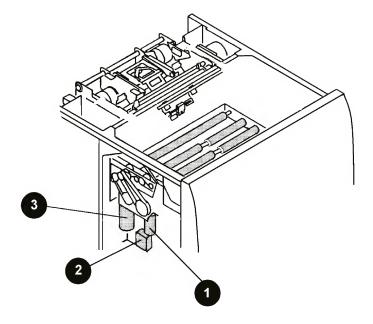


figure 12-1

ITEM	No.	PART No.	PART NAME	QUANTITY
1.		.9228010	.MOTOR M2/C_IN CASSETTE INPUT **	1
2.		. 9228090	.MOTOR M14/M_OP MAGAZINE OPENING **	1
3.		. 9228020	.MOTOR M5/C_OP CASSETTE OPENING **	1
4 .		. 9225560	.MOTOR M16/M_CP COMPRESSOR **	1

^{**} In case of replacement: Due to safety regulations only original parts must be used.

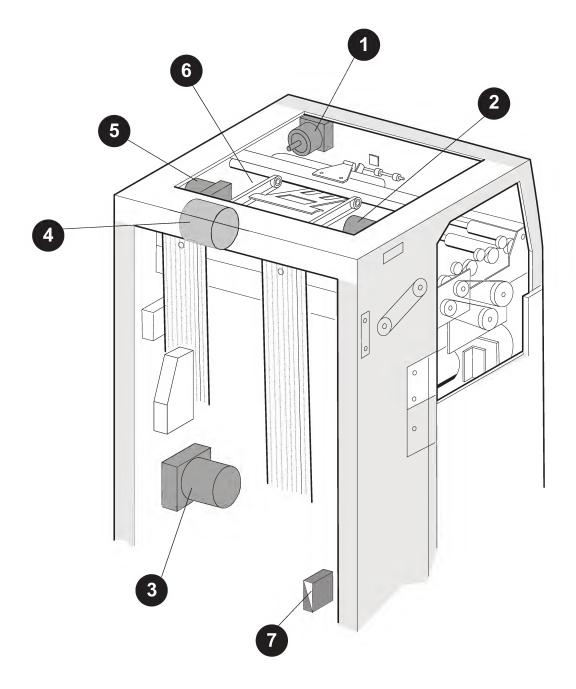


figure 12-2

ITEM No.	PART No.	PART NAME	QUANTITY
1	9228050	MOTOR M1/C IF CASSETTE INPUT FLAP **	1
		MOTOR M7/C_PU_RO ROLLER MOTOR **	
3	9218071	MOTOR M15/M_PU FILM PICK UP MAGAZINE *	* 1
4	9228040	MOTOR M6/C_PU FILM PICK UP CASSETTE **	1
5	9228080	MOTOR M10/PO STEPPER MOTOR FILM P. **	1
6	9218031	MOTOR M4/C_CE CASSETTE CENTERING **	1
7	9250170	MOTOR M13/M_I STEPPER MOTOR INTERF. **	1

^{**} In case of replacement: Due to safety regulations only original parts must be used.

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CHAPTER 13 SENSORS

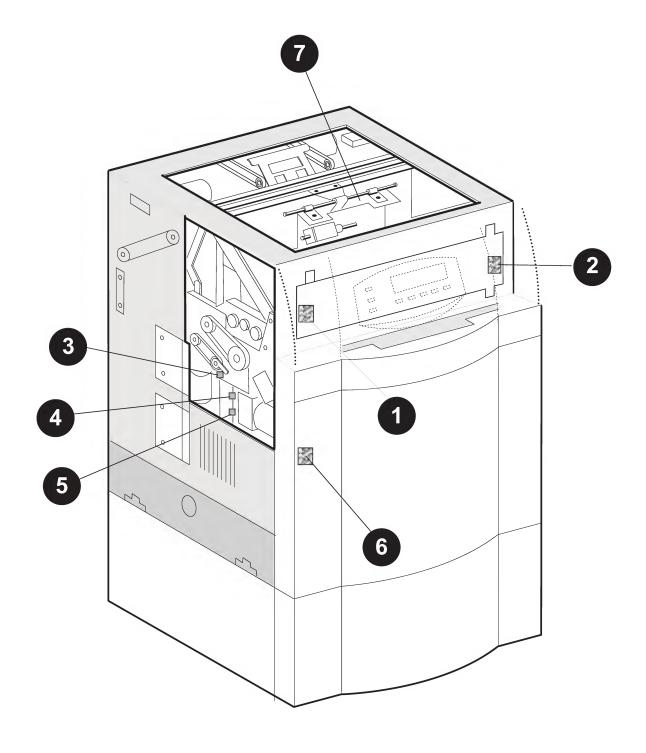


figure 13-1

ITEM No.	PART No.	PART NAME	QUANTITY
1	9228940	SENSOR B3 use 9228960 (225mm wire length)	1
2	<mark>9228940</mark>	SENSOR B4 use 9228960 (225mm wire length)	1
3	9228940	SENSOR B15	1
4	<mark>9228930</mark>	SENSOR B36 use 9228940 (50mm wire length)	1
5	<mark>9228930</mark>	SENSOR B37 use 9228940 (50mm wire length)	1
6	9263056	INTERLOCK SENSOR with SCREWS	1
7	9228991	SENSOR B20	1

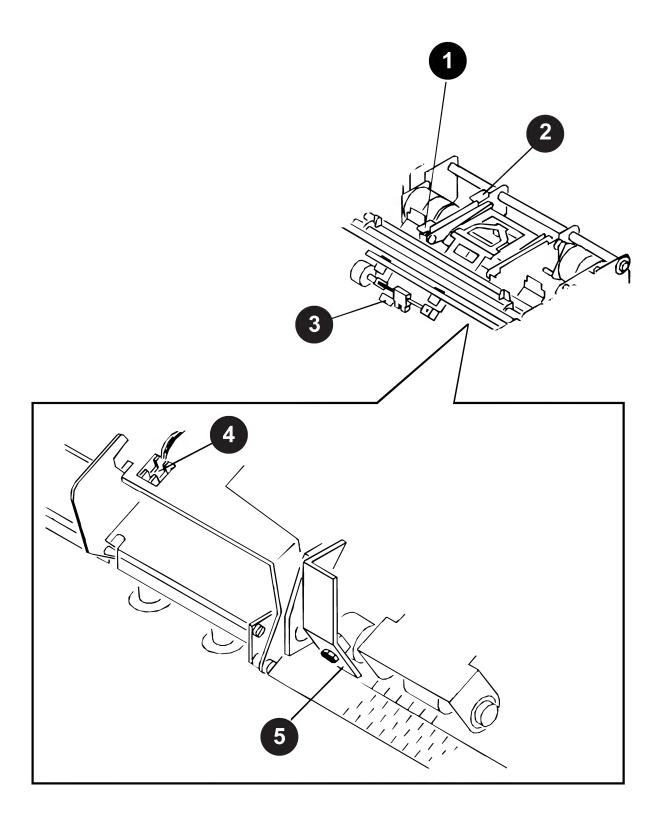


figure 13-2

ITEM No.	PART No.	PART NAME	QUANTITY
1	9228991	SENSOR B17	1
2	9228991	SENSOR B18	1
3	9228960	SENSOR B16	1
4	9228940	SENSOR B19	1
5	9228991	SENSOR B20	1

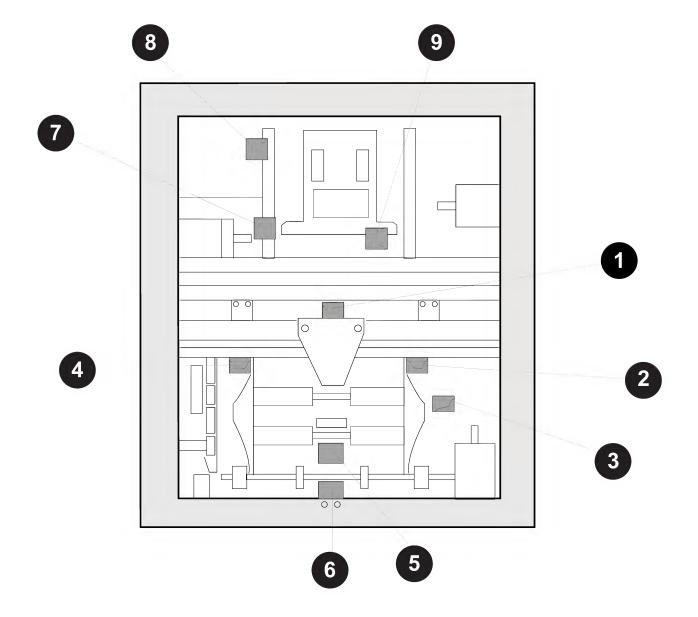


figure 13-3

ITEM No.	PART No.	PART NAME	QUANTITY
4	0000050	SENSOR B6	4
		SENSOR B12	
3	9228950	SENSOR B10	1
4	9228940	SENSOR B11	1
5	9308610	SENSOR B2 EMITTER	1
	9308620	SENSOR B2 RECEIVER	1
6	9263056	INTERLOCK SENSOR with SCREWS	1
7	9228991	SENSOR B17	1
8	9228991	SENSOR B18	1
9	9228940	SENSOR B19	1

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CHAPTER 14 SOLENOIDS

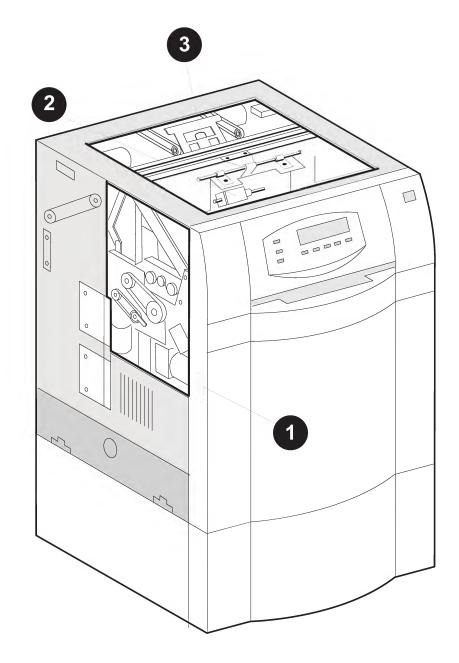


figure 14-1

ITEM No.	PART No.	PART NAME	QUANTITY
1	9224410	SOLENOID Y1**	1
2	9222111	SOLENOID Y4 **	1
3	9223370	SOLENOID Y7**	1

^{**} In case of replacement: Due to safety regulations only original parts must be used.

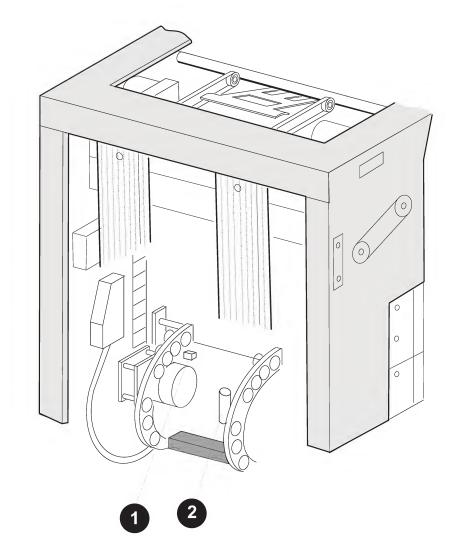
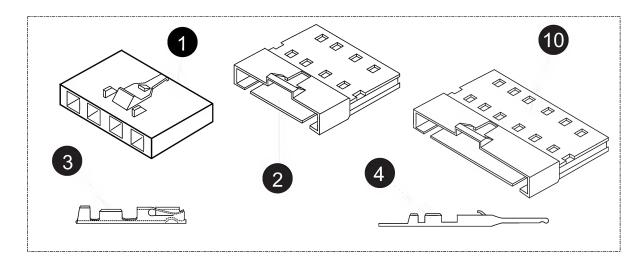


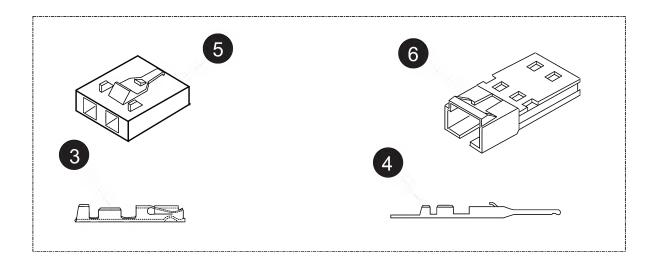
figure 14-2

ITEM No.	PART No.	PART NAME	QUANTITY
1	9224410	SOLENOID Y15**	1
2	9225333	SOLENOID Y14**	1

^{**} In case of replacement: Due to safety regulations only original parts must be used.

CHAPTER 15 CONNECTORS





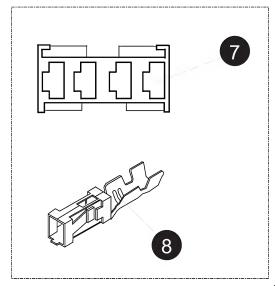
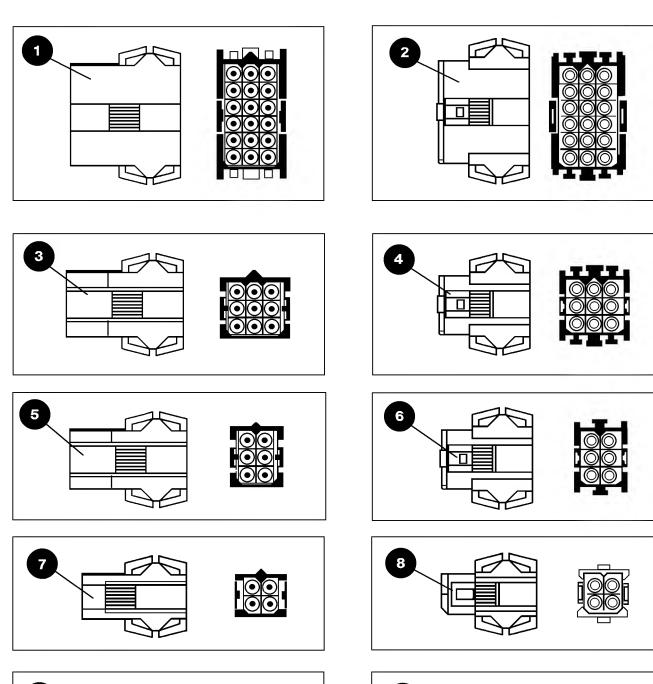
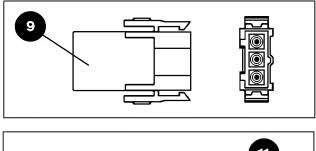


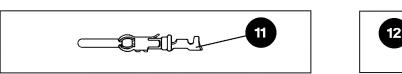
figure 15-1

ITEM No.	PART No.	PART NAME	QUANTITY
1	4533011	AMP MTE 4 PLUG HOUSING	**
2	4533001	AMP MTE 4 PIN HOUSING	**
3	4532791	AMP MTE PLUG HOUSING CON	T**
4	4532981	AMP MTE CONT	**
5	G9903834	AMP MTE 2 PLUG HOUSING	**
6	G9903833	AMP MTE 2 PIN HOUSING	**
7	4532921	AMP MODU I 4 PIN HOUSING	**
8	4532931	AMP MODU I HOUSING CONT	**

^{**} In case of replacement: Due to safety regulations only original parts must be used.







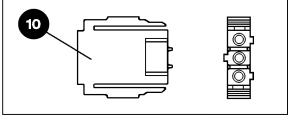
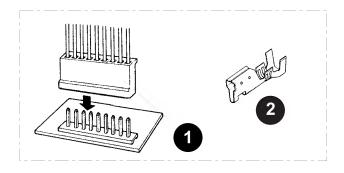


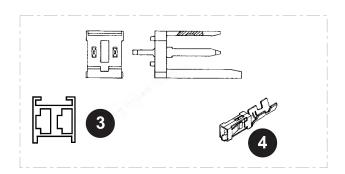


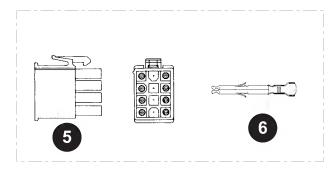
figure 15-2

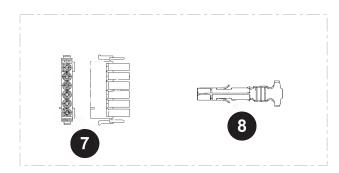
ITEM No.	PART No.	PART NAME	QUANTITY
1	4532891	AMP METRIMATE 18 PIN HOUSING	**
2	4532881	AMP METRIMATE 18 SOCKET HOUSING	**
3	4532901	AMP METRIMATE 9 PIN HOUSING	**
4	8431951	AMP METRIMATE 9 SOCKET HOUSING	**
5	5427621	AMP METRIMATE 6 PIN HOUSING	**
6	8601962	AMP METRIMATE 6 SOCKET HOUSING	**
7	8601961	AMP METRIMATE 4 PIN HOUSING	**
8	8601960	AMP METRIMATE 4 SOCKET HOUSING	**
9	8431972	AMP IN-LINE 3 PIN HOUSING	**
10	8431973	AMP IN-LINE 3 SOCKET HOUSING	**
11	4529801	AMP PIN 0.9-1.4 mm ins. diameter	**
	4527661	AMP PIN 1.15-1.8 mm ins. diameter	**
	4527671	AMP PIN 2.0-2.5 mm ins. diameter	**
12	4533991	AMP SOCKET 0.9-1.4 mm ins. diameter	**
	4527681	AMP SOCKET 1.15-1.8 mm ins. diameter	**
	4527691	AMP SOCKET 2.0-2.5 mm ins. diameter	**

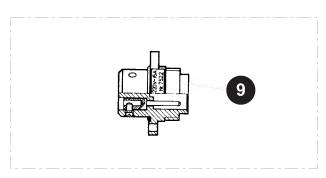
^{**} In case of replacement: Due to safety regulations only original parts must be used.

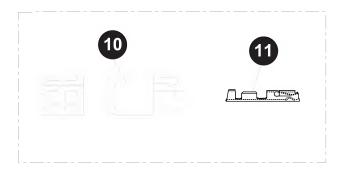












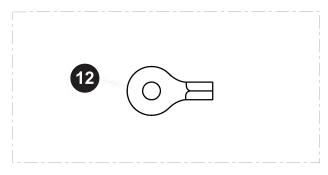


figure 15-3

ITEM No.	PART No.	PART NAME		QUANTITY
1	G9904436	MOLEX 5195 S	ERIES HOUSING	**
2	G9904434	MOLEX 5194 S	ERIES CRIMP TERMINAL	**
3	4532911	AMP MODU I 2	PIN HOUSING	**
4	G9904456	AMP MODU I F	OUSING CONT. 0.13-0.32	mm**
	G9904447	AMP MODU I F	OUSING CONT. 0.3-0.8 mr	n**
5	G9904443	AMP MINI-UNI	/MATE-N-LOCK HOUS. 12	**
6	G9904442	AMP-MINI-UNI\	/MATE-N-LOCK HOUS. Co	ONT**
7	G9904454	AMP MATE-N-L	OCK 6 pos	**
8	G9904455	AMP MATE-N-L	OCK CONT	**
9	G9904435	BINDER SERIE	S 693 MALE SOCKET 4 po	s**
10	G9904439	NUMATICS 2 F	LUG HOUSING	**
11	4532791	AMP MTE PLU	G HOUSING CONT	**
12	G9904440	AMP RING TER	RMINAL 4.3 mm	**

^{**} In case of replacement: Due to safety regulations only original parts must be used.

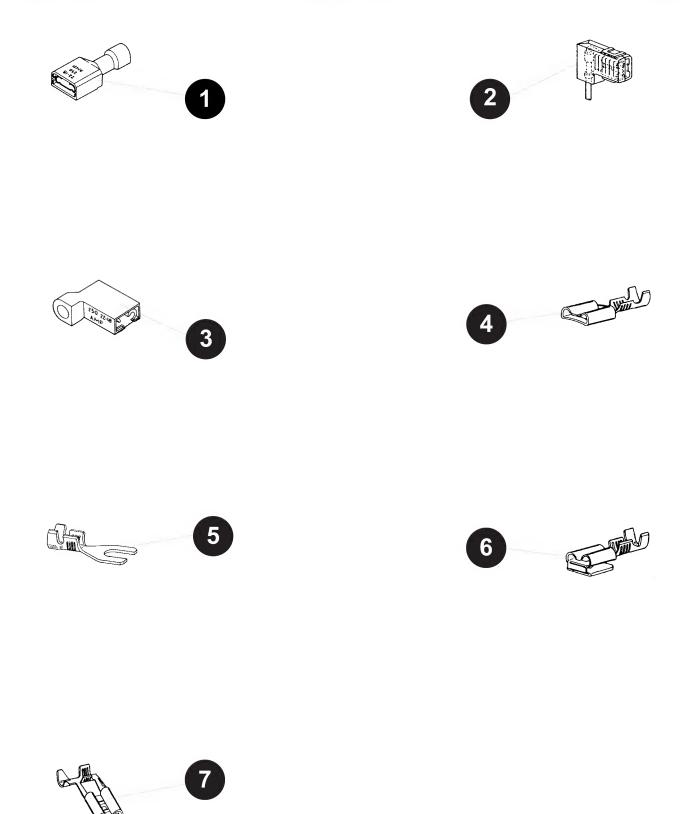


figure 15-4

ITEM No.	PART No.	PART NAME		QUANTITY
1	C0004440	AMD EASTON	4.8 x 0.5 mm red	**
			4.8 x 0.5 mm blue	
			ins. CAP	
3	G9904448	AMP FASTON	6.3 x 0.8 mm	**
			2.8 x 0.5 mm	
			6.3 x 0.8 mm	
			4.8 x 0.5 mm	
			TERMINAL	
			4.8 x 0.5 mm	

^{**} In case of replacement: Due to safety regulations only original parts must be used.

CHAPTER 16 PNEUMATIC SYSTEM

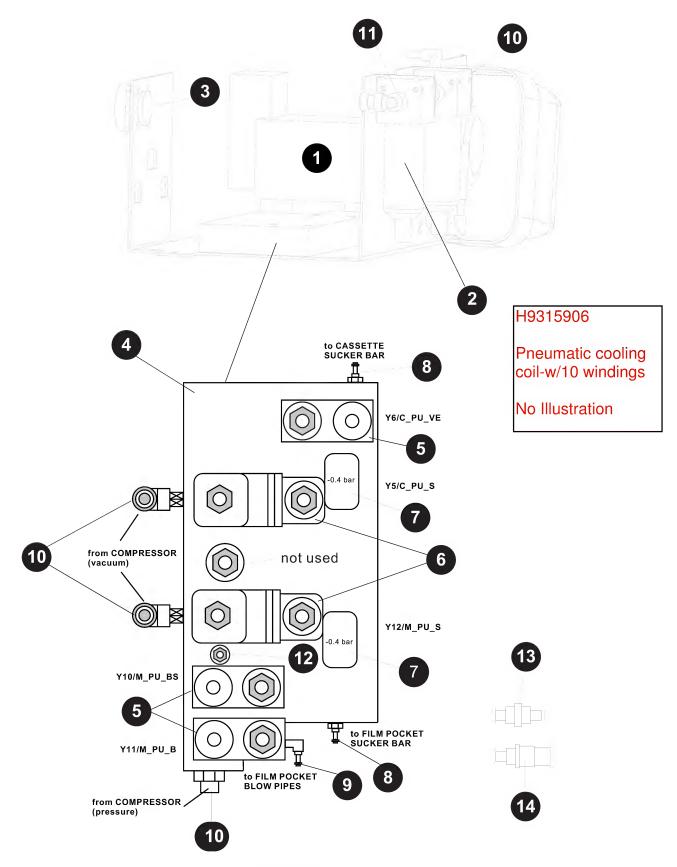


figure 16-1

ITEM No.	PART No.	PART NAME	QUANTITY
1	9225560	MOTOR M16/M_CP COMPRESSOR **	1
2	9225666	WATER TRAP	2
3	9305896	O-RING	3
4	9307156	PNEUMATIC VALVE ASSEMBLY complete	1
5	9226480	SOLENOID **	3
6	9226010	SOLENOID **	2
7	9226490	VACUUM SWITCH	2
8	9307166	HOSE CONNECTOR	2
9	9307186	HOSE CONNECTOR	1
10	9317176	HOSE CONNECTOR PK6	5
11	9317186	HOSE CONNECTOR PK3	2
12	9227200	BLEEDER VALVE 4 bar	1
13	9305876	HOSE ADAPTER PU-3-3 (from 3 mm to 3	mm)
14	9305886	HOSE ADAPTER PU-3-4 (from 3 mm to 4	mm)
	9227220	HOSE PU-3 black (3 mm inner diameter)	1m
	9307176	HOSE PU-4 black (4 mm inner diameter)	2m
	9220170	HOSE PU-3 blue (3 mm inner diameter)	2m
	9220150	HOSE PU-4 blue (4 mm inner diameter)	2m
	9220160	HOSE PU-6 blue (6 mm inner diameter)	2m
		HOSE, SILICON	

^{**} In case of replacement: Due to safety regulations only original parts must be used.

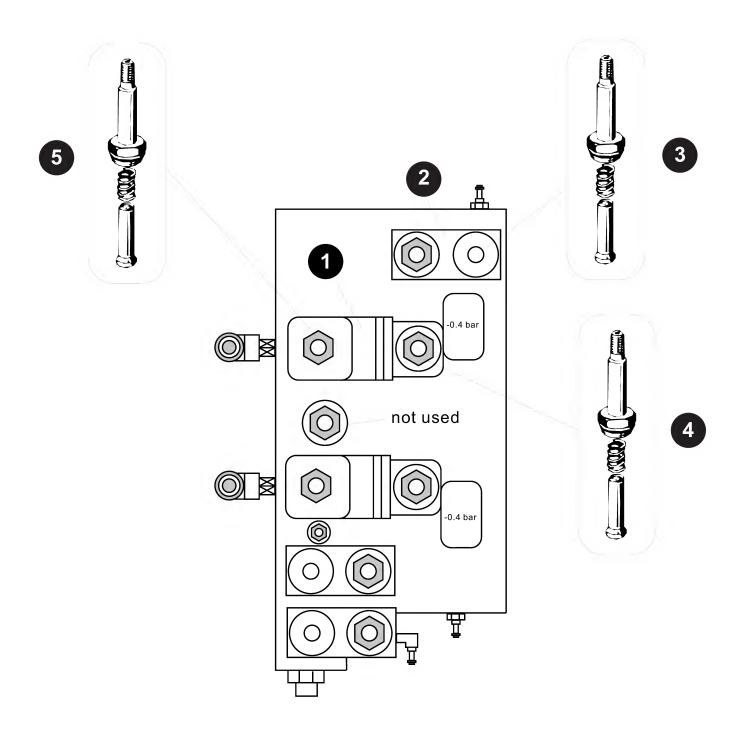


figure 16-2

ITEM No.	PART No.	PART NAME	QUANTITY
1	9226010	SOLENOID **	3
2	9226480	SOLENOID **	2
3	9226030	PLUNGER	3
4	9226670	PLUNGER	2
5	9226170	PLUNGER	2

^{**} In case of replacement: Due to safety regulations only original parts must be used.

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CHAPTER 17 SUPPLY MAGAZINE

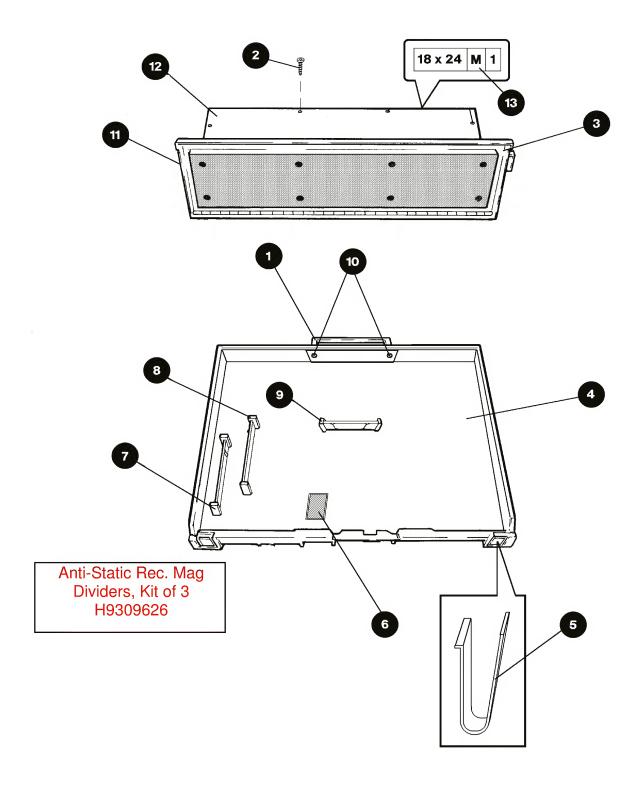


figure 17-1

ITEM	No.	PART No.	PART NAME	QUANTITY
1		. 9189561	.HANDLE	1
2		. 4291436	.SCREW M3x16	6
3		. 9309586	.COVER	1
4		. 9309516	.BASE	1
5		. 9189527	.SPRING	2
6		.9189546	.REFLECTIVE FOIL	1
7		.9189636	.FILM STOP RH	1
8		.9189626	FILM STOP LH	1
		. 9319636	.FILM STOP VFH	1
9		.9189616	.FILM STOP REAR	4
1()	. 4291436	.SCREW M3x16	2
11	1	.9189656	.REFLECTIVE FOIL	1
12	2	.9309576	.TOP	1
10	3	.9189996	.LABEL, FILM SIZE	1

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CHAPTER 18 NUMERICAL INDEX

PART No.	PART NAME	FIGURE No.
4278296	SCREW M3x3	9-4
	SCREW M2.5x12	
	MOUNTING SCREW	
	SCREW M3x6	
	SCREW M6x16	
	SCREW M5x50	
	SCREW	
	SCREW M6x26	
	SCREW M4x10	
	SCREW M4x10	
	SCREW M3x6	
	SCREW	, ,
	SCREW M3x8	-
	SCREW M3x8SCREW M3x8	, -
		•
	SCREW M3x16	
	COUNTERSUNK SCREW M4x12	
	WASHER	
	WASHER 6.4 mm	'
	WASHER 5.4 mm	'
	WASHER	
	WASHER 5.3 mm	,
	WASHER 2.7 mm	
	WASHER 8.4 mm	•
	C-RING 6 mm	•
	C-RING	
	TOOTHED WASHER 2.7 mm	
	RETAINING RING	
	C-RING	
	C-RING	
4500526	C-RING 4 mm	5-1, 8-1, 9-4, 9-5
4500556	C-RING 2.3 mm	5-4, 5-5, 9-4, 9-5
4500561	C-RING	4-1, 7-1, 7-2
4500566	C-RING 6 mm	3-1, 4-3, 4-4, 5-1, 5-6, 8-2
4500586	C-RING 1.9 mm	4-6, 4-7, 5-5
4500596	C-RING 1.2 mm	5-3
4500596	C-RING 12 mm	5-2
4500601	C-RING	7-2
4500606	C-RING 3.2 mm	4-8, 9-2
4500671	C-RING 5.3 mm	9-7
	FUSE 3.15 A T (EUROPE) **	
4516426	FUSE 1.6 A T (EUROPE) **	10-2
	AMP PIN 1.15-1.8 mm ins. diameter	
4527671	AMP PIN 2.0-2.5 mm ins. diameter	15-2

PARI NO.	PARI NAME	FIGURE No
	AMP SOCKET 1.15-1.8 mm ins. diameter	
	AMP SOCKET 2.0-2.5 mm ins. diameter	
	AMP PIN 0.9-1.4 mm ins. diameter	
	FUSE 4.0 A T (EUROPE) **	
	BATTERY 3V LI ***	
4532791	AMP MTE PLUG HOUSING CONT	15-1, 15-3
4532826	FUSE CAP (EUROPE)**	10-2
4532836	FUSE CAP (US/CANADA)**	10-2
4532881	AMP METRIMATE 18 SOCKET HOUSING	15-2
4532891	AMP METRIMATE 18 PIN HOUSING	15-2
4532901	AMP METRIMATE 9 PIN HOUSING	15-2
4532911	AMP MODU I 2 PIN HOUSING	15-3
4532921	AMP MODU I 4 PIN HOUSING	15-1
4532931	AMP MODU I HOUSING CONT	15-1
4532981	AMP MTE CONT	15-1
4533001	AMP MTE 4 PIN HOUSING	15-1
4533011	AMP MTE 4 PLUG HOUSING	15-1
4533351	SWITCH	6-1, 7-4
4533386	CODE DISC (incl. 2 SCREWS)	4-10
4533666	FUSE 6.3 A T (EUROPE) **	10-2
4533676	FUSE SLOW BLOW 1.6 A (US/CANADA) **	10-2
4533686	FUSE SLOW BLOW 3.2 A (US/CANADA) **	10-2
4533991	AMP SOCKET 0.9-1.4 mm ins. diameter	15-2
4534026	FUSE SLOW BLOW 4.0 A (US/CANADA) **	10-2
4534036	FUSE SLOW BLOW 6.25 A (US/CANADA) **	10-2
4534151	FUSE SLOW BLOW 8.0 A (US/CANADA) **	10-2
4534166	FUSE 8 A T (EUROPE) **	10-2
4719346	PIN 2.5x14 mm	4-3, 4-4
4719361	PIN 2.5x10 mm	5-1, 5-6
4719376	PIN 2x12 mm	3-1, 8-2
4719422	PIN	4-1
4796371	PIN	7-1
4852766	NUT M5	5-2
4853036	NUT M5	8-1
4853146	NUT M8	5-2, 5-5
4853246	NUT M3	5-7
4853251	NUT M4	4-1
5427621	AMP METRIMATE 6 PIN HOUSING	15-2
8431951	AMP METRIMATE 9 SOCKET HOUSING	15-2
8431972	AMP IN-LINE 3 PIN HOUSING	15-2
8431973	AMP IN-LINE 3 SOCKET HOUSING	15-2
8601960	AMP METRIMATE 4 SOCKET HOUSING	15-2
8601961	AMP METRIMATE 4 PIN HOUSING	15-2

0001000	AMP METRIMATE A COOKET HOUGING	45.0
	AMP METRIMATE 6 SOCKET HOUSING	
	PULLEY	
	GEAR	
	ROLLER	
	THREAD PLATE SENSOR	
	TIMING DISK right with SET SCREW	
	TIMING DISK left with SET SCREW	
	FOAM ROLLER	
	SPRING	_
	SUCKERBAR	
	SUCKER, MAGAZINE	
	SENSOR B61	
	FILM PIN	
	ROLLER	
	HOSE	
	MAIN SWITCH	
	TOP COVER LATCH	
	SPRING	
9189546	REFLECTIVE FOIL	17-1
9189561	HANDLE	7-3, 17-1
9189616	FILM STOP REAR	17-1
9189626	FILM STOP LH	17-1
9189636	FILM STOP RH	17-1
9189652	REFLECTIVE FOIL	5-8
9189656	REFLECTIVE FOIL	17-1
9189996	LABEL, FILM SIZE	17-1
9199041	BLOW PIPE MOUNT, rear	9-4
9199051	BLOW PIPE MOUNT, front	9-4
9210773	BEARING	4-1
9211541	CASSETTE SUPPORT	4-5
9211661	PULLEY	4-3, 4-4
9211681	GEAR	5-1
9211731	WASHER	4-9, 5-1
9211736	WASHER	7-1
9211751	SPACER	4-8
9211841	PULLEY	4-4
9211856	GEAR	4-1, 7-1
9211881	SPACER	4-3
	SPACER WHITE	
	GUIDE BLOCK	
	BEARING	
	DOOR SOLENOID with MOUNTING SCREWS	

PARI No.	PARI NAME	FIGURE No.
0010100	ACTUATOR	4.0
	SHOVEL HOOK	
	BOLTACTUATOR	
	TENSIONER	
	PIN 2.5x20 mm	, ,
		,
	SPACER (inside of SPRING, Item No. 4)	
	SHAFT	
-	LINK	
	LINK PIN	
	WASHER	
	WASHER	
	MIRROR MOUNT	•
	PIN	
	DOUBLE FILM ASSY	
	BEARING	
	SPRING	
	SPRING	
	KNOB	
	SPROCKET	
	THREAD PLATE	
	GEAR	· · · · · · · · · · · · · · · · · · ·
	SUCKERBAR LINK	
	SOLENOID LINK	
	FILM POCKET ARM ASSEMBLY	
	PINPIN	
	SPRING	
	CHAIN LINK	
	BLOW PIPE ASSY	
	FILM GUIDE left	
	ROLLER ASSY with BEARING	
	CAM	
	WASHER	
	MOTOR M4/C CE CASSETTE CENTERING **	
	MOTOR M15/M_PU FILM PICK UP MAGAZINE **	· · · · · · · · · · · · · · · · · · ·
	CABLE DOUBLE FILM SENSOR to PCB A5	
	CABLE, OPENER **	
	SENSOR B17, B18	
	SPACER BLACK	
	FILM GUIDE right	•
	SPRING	
		0

PART No.	PART NAME	FIGURE No.
0010070	CARLE EROM FILM ROCKET TO DOR AS	0.1
	CABLE FROM FILM POCKET TO PCB A5	
	HOSE, SILICON	
	HOSE PU-4 blue (4 mm inner diameter)	
	HOSE PU-6 blue (6 mm inner diameter)	
	HOSE PU-3 blue (3 mm inner diameter)	
	HOSE PU-PK3	
	PULLEY	,
	TIMING BELT	
	TIMING BELT	
	DRIVE GEAR	
	SPRING, PRESSURE BOLT	
	BEARING	,
	OPENER REPAIR KIT	
	CASSETTE OPENER MECHANISM complete	
	SOLENOID Y4 **	, ,
9222230	SPRING	4-6
	OPENER PIN ASSY	,
	CHAIN	
9222480	OPENER SHOVEL	4-7
9222550	PIN 2.5x12 mm	4-9
9222621	SPRING	4-7
9222680	SPRING, SHOVEL HOOK	4-7
9222690	SPRING	4-7
9222780	GUIDE SHOE	4-6
9223040	SHAFT	5-2
9223050	BOLT with MIRROR	5-5
9223081	ROLLER SHAFT (4 Rollers)	5-6
9223091	ROLLER SHAFT	5-1
9223100	ROLLER SHAFT (4 Rollers)	5-6
9223130	BEARING	7-2
9223140	ROLLER SHAFT	5-1
9223151	TIMING BELT	5-6
9223280	SPRING	7-1, 7-2
9223330	BEARING	5-5
9223360	SPRING	5-6
9223370	SOLENOID Y7**	5-4, 14-1
9223390	TIMING BELT	5-3
9223400	TIMING BELT	5-1
9223410	SPRING	5-1
	LINKAGE PIN	
	SUCKER, CASSETTE	
	CASSETTE SUCKERBAR ASSY complete	•
	BEARING	

PART No.	PART NAME	FIGURE No.
9224000	OPENER BRACKET	8-1, 8-2
9224020	BEARING ASSY	3-1, 8-2
	SPRING	
9224410	SOLENOID Y1**	14-1
9224410	SOLENOID Y15**	9-1, 14-2
9224450	SPRING	4-6, 9-1
	GEAR	
9225333	SOLENOID Y14**	9-4, 14-2
9225560	MOTOR M16/M_CP COMPRESSOR **	12-1, 16-1
9225666	WATER TRAP	16-1
9225706	DOUBLE DETENT ASSY	9-2
9225780	SPRING	9-3
9225800	CLUTCH ASSY	9-3
9226010	SOLENOID **	16-1, 16-2
9226030	PLUNGER	16-2
9226170	PLUNGER	16-2
9226480	SOLENOID **	16-1, 16-2
9226490	VACUUM SWITCH	16-1
9226670	PLUNGER	16-2
9227010	BALL BEARING	7-2
9227020	BEARING	5-6
9227030	BEARING	4-3, 4-4, 4-9
9227040	BEARING	5-1
9227200	BLEEDER VALVE 4 bar	16-1
9227220	HOSE PU-3 black (3 mm inner diameter)	16-1
9228010	MOTOR M2/C_IN CASSETTE INPUT **	4-1, 4-2, 12-1
9228020	MOTOR M5/C_OP CASSETTE OPENING **	4-8, 12-1
9228040	MOTOR M6/C_PU FILM PICK UP CASSETTE **	5-1, 12-2
9228050	MOTOR M1/C_IF CASSETTE INPUT FLAP **	3-1, 12-2
9228080	MOTOR M10/PO STEPPER MOTOR FILM P. **	9-7, 12-2
9228090	MOTOR M14/M_OP MAGAZINE OPENING **	8-1, 12-1
9228110	MOTOR M7/C_PU_RO ROLLER MOTOR **	5-1, 5-6, 12-2
9228140	GEAR BOX	9-7
	RIBBON CABLE**	
9228500	PRINTED CIRCUIT BOARD A0 **	10-1, 11-1
9228530	PRINTED CIRCUIT BOARD A1**	11-2
9228560	PRINTED CIRCUIT BOARD A4**	11-5
	PRINTED CIRCUIT BOARD A5**	
9228600	PRINTED CIRCUIT BOARD A10**	4-10, 11-9
	CONTACTOR **	
	SENSOR B36	
	SENSOR B37	
9228940	SENSOR B11	13-3

PARTS LIST

PART No.	PART NAME	FIGURE No.
0220040	SENSOR B12	12.2
	SENSOR B15	
	SENSOR B19	· ·
	SENSOR B3	
	SENSOR B36, B37	
	SENSOR B4	
	SENSOR B10	
	SENSOR B5	
	SENSOR B6	
	SENSOR B16	
	SENSOR B24/C VFH ###	,
	SENSOR B60	
	SENSOR B17	
	SENSOR B18	· ·
	SENSOR B20	•
	PRINTED CIRCUIT BOARD A9**	•
	PRINTED CIRCUIT BOARD A8**	
	PIN ASSY	
	HARNESS ASSEMBLY FILMPOCKET	
	SPRING	
	MOTOR M13/M_I STEPPER MOTOR INTERF. **	
	GEAR	
	INTERLOCK SENSOR with SCREWS	
	TIMING BELT	
	FASTENER	
	STRING	
	LATCH ASSY	
	SENSOR B59	
	DISPLAY **	
9300506	FRONT PANEL	2-1
9300516	FRONT DOOR	2-1
9300536	SIDE PANEL RIGHT with FASTENERS	2-1
9300546	REAR PANEL	2-1
9300556	TOP COVER with hinge	2-1
	SIDE PANEL LEFT with FASTENERS	
9300626	FRONT DOOR STAND	2-1
9300640	PRINTED CIRCUIT BOARD A6**	11-7
9300791	FUSE LABEL	10-2
9301136	TIMING BELT	4-9
9301336	BELT	4-2
9301376	TRANSPORT ROLLER, long	4-1
9301386	TRANSPORT ROLLER, short	4-1
9301516	TORSION SPRING right	2-1

PART No.	PART NAME	FIGURE No.
0004500	TOPOLON OPPING L	
	TORSION SPRING left	
	SPRING	
	SOLENOID VALVE Y3/CFC	
	TRANSPORT ROLLER	
	OPERATOR KEYBOARD **	•
	MAGAZINE GUIDE left	
	MAGAZINE GUIDE right	
	HOSE ADAPTER PU-3-3 (from 3 mm to 3 mm)	
	HOSE ADAPTER PU-3-4 (from 3 mm to 4 mm)	
	O-RING	
	FILM GUIDE LEFT	
	FILM GUIDE RIGHT	
	FILM CHUTE CYLINDER	
	PRESSURE ROLLER	
	PNEUMATIC VALVE ASSEMBLY complete	
	HOSE CONNECTOR	
	HOSE PU-4 black (4 mm inner diameter)	
	HOSE CONNECTOR	
	PRINTED CIRCUIT BOARD A2 **	,
	BOOT EPROM PCB A1 **	
	CABLE PCB A1-PCB A8	
	CABLE PCB A1-PCB A4	
	PRINTED CIRCUIT BOARD A7**	
	CABLE PCB A1-LAP TOP CONNECTOR	
	SENSOR B2 EMITTER	
	SENSOR B2 RECEIVER	
	TRANSFORMER **	
	FLASH EPROM **	
	FLASH EPROM **	
	FAN **	
	BOOT EPROM PCB A3/1 **	
	PRINTED CIRCUIT BOARD A3**	
	BOOT EPROM PCB A3/2 **	
	BASE	
	TOP	
	COVER	
	FRONT PANEL PROCESSOR	
	INNER SIDE PANEL left-hand (ML2000 P)	
	INNER SIDE PANEL left-hand (ML2000 P)	
	INNER REAR PANEL (ML2000 P)	
	OUTER SIDE PANEL right-hand (ML2000 P)	
	OUTER SIDE PANEL right-hand (ML2000 P)	
9310936	OUTER REAR PANEL (ML2000 P)	2-3

PART No.	PART NAME	FIGURE No.
9317176	HOSE CONNECTOR PK6	16-1
9317186	HOSE CONNECTOR PK3	16-1
9318216	FAN **	6-2
9318516	SENSOR C_PI	6-2
9319636	FILM STOP VFH	17-1
G9903833	AMP MTE 2 PIN HOUSING	15-1
G9903834	AMP MTE 2 PLUG HOUSING	15-1
G9904434	MOLEX 5194 SERIES CRIMP TERMINAL	15-3
G9904435	BINDER SERIES 693 MALE SOCKET 4 pos	15-3
G9904436	MOLEX 5195 SERIES HOUSING	15-3
G9904437	AMP FASTON ins. CAP	15-4
G9904439	NUMATICS 2 PLUG HOUSING	15-3
G9904440	AMP RING TERMINAL 4.3 mm	15-3
G9904441	AMP FASTON 2.8 x 0.5 mm	15-4
G9904442	AMP-MINI-UNIVMATE-N-LOCK HOUS. CONT	15-3
G9904443	AMP MINI-UNIVMATE-N-LOCK HOUS. 12	15-3
G9904444	AMP FASTON 4.8 x 0.5 mm	15-4
G9904445	AMP SPADE TERMINAL	15-4
G9904447	AMP MODU I HOUSING CONT. 0.3-0.8 mm	15-3
G9904448	AMP FASTON 6.3 x 0.8 mm	15-4
G9904449	AMP FASTON 4.8 x 0.5 mm red	15-4
G9904451	AMP FASTON 6.3 x 0.8 mm	15-4
G9904452	AMP FASTON 4.8 x 0.5 mm	15-4
G9904453	AMP FASTON 4.8 x 0.5 mm	15-4
G9904454	AMP MATE-N-LOCK 6 pos	15-3
G9904455	AMP MATE-N-LOCK CONT	15-3
G9904456	AMP MODU I HOUSING CONT. 0.13-0.32 mm	15-3
G9994450	AMP FASTON 4.8 x 0.5 mm blue	15-4

CHAPTER 19 ALPHABETICAL INDEX

PART NAME	PART No.	FIGURE No.
ACTUATOR	9212192	4-6
ACTUATOR		
AMP FASTON 2.8 x 0.5 mm		
AMP FASTON 4.8 x 0.5 mm		
AMP FASTON 4.8 x 0.5 mm		
AMP FASTON 4.8 x 0.5 mm		
AMP FASTON 4.8 x 0.5 mm blue		
AMP FASTON 4.8 x 0.5 mm red	G9904449	15-4
AMP FASTON 6.3 x 0.8 mm	G9904448	15-4
AMP FASTON 6.3 x 0.8 mm		
AMP FASTON ins. CAP	G9904437	15-4
AMP IN-LINE 3 PIN HOUSING	8431972	15-2
AMP IN-LINE 3 SOCKET HOUSING		
AMP MATE-N-LOCK 6 pos	G9904454	15-3
AMP MATE-N-LOCK CONT		
AMP METRIMATE 18 PIN HOUSING		
AMP METRIMATE 18 SOCKET HOUSING	4532881	15-2
AMP METRIMATE 4 PIN HOUSING	8601961	15-2
AMP METRIMATE 4 SOCKET HOUSING	8601960	15-2
AMP METRIMATE 6 PIN HOUSING	5427621	15-2
AMP METRIMATE 6 SOCKET HOUSING	8601962	15-2
AMP METRIMATE 9 PIN HOUSING	4532901	15-2
AMP METRIMATE 9 SOCKET HOUSING	8431951	15-2
AMP MINI-UNIVMATE-N-LOCK HOUS. 12	G9904443	15-3
AMP MODU I 2 PIN HOUSING	4532911	15-3
AMP MODU I 4 PIN HOUSING	4532921	15-1
AMP MODU I HOUSING CONT	4532931	15-1
AMP MODU I HOUSING CONT. 0.13-0.32 mm	G9904456	15-3
AMP MODU I HOUSING CONT. 0.3-0.8 mm	G9904447	15-3
AMP MTE 2 PIN HOUSING	G9903833	15-1
AMP MTE 2 PLUG HOUSING	G9903834	15-1
AMP MTE 4 PIN HOUSING	4533001	15-1
AMP MTE 4 PLUG HOUSING	4533011	15-1
AMP MTE CONT.	4532981	15-1
AMP MTE PLUG HOUSING CONT	4532791	15-1, 15-3
AMP PIN 0.9-1.4 mm ins. diameter	4529801	15-2
AMP PIN 1.15-1.8 mm ins. diameter	4527661	15-2
AMP PIN 2.0-2.5 mm ins. diameter	4527671	15-2
AMP RING TERMINAL 4.3 mm	G9904440	15-3
AMP SOCKET 0.9-1.4 mm ins. diameter	4533991	15-2
AMP SOCKET 1.15-1.8 mm ins. diameter	4527681	15-2
AMP SOCKET 2.0-2.5 mm ins. diameter	4527691	15-2
AMP SPADE TERMINAL	G9904445	15-4

PART NAME	PART No.	FIGURE No.
AMP-MINI-UNIVMATE-N-LOCK HOUS. CONT	G9904442	15-3
BALL BEARING		
BASE		
BATTERY 3V LI ***		
BEARING		,
BEARING		
BEARING ASSY		
BELT		· · · · · · · · · · · · · · · · · · ·
BINDER SERIES 693 MALE SOCKET 4 pos		
BLEEDER VALVE 4 bar		
BLOW PIPE ASSY		
BLOW PIPE MOUNT, front		
BLOW PIPE MOUNT, rear		
BOLT		
BOLT with MIRROR		
BOOT EPROM PCB A1 **		
BOOT EPROM PCB A3/1 **		
BOOT EPROM PCB A3/2 **		
C-RING		,
C-RING		, ,
C-RING		
C-RING 1.9 mm		
C-RING 1.9 IIIII		
C-RING 12 IIIII		
C-RING 3.2 mm		
C-RING 3.2 IIIII		,
C-RING 5.3 mm		
C-RING 6 mm		
C-RING 6 mm		
CABLE DOUBLE FILM SENSOR to PCB A5		
CABLE FROM FILM POCKET TO PCB A5		
CABLE PCB A1-LAP TOP CONNECTOR	9308596	11-2

PART NAME	PART No.	FIGURE No.
CABLE PCB A1-PCB A4	9308576	11-2
CABLE PCB A1-PCB A8		
CABLE, OPENER **		
CAM		
CASSETTE OPENER MECHANISM complete		
CASSETTE SUCKERBAR ASSY complete		
CASSETTE SUPPORT		
CHAIN	9222420	4-8
CHAIN LINK	9215811	9-6
CIRCLIP 6 mm	4486246	4-2
CLUTCH ASSY	9225800	9-3
CODE DISC (incl. 2 SCREWS)	4533386	4-10
CONTACTOR **	9228690	10-1
COUNTERSUNK SCREW M4x12	4292261	3-1
COVER	9309586	17-1
DISPLAY **	9287396	2-2, 11-3
DOOR SOLENOID with MOUNTING SCREWS	9212116	2-2
DOUBLE DETENT ASSY	9225706	9-2
DOUBLE FILM ASSY	9214113	9-2
DOWEL PIN 2.5 x 16	9212831	4-8, 7-1
DRIVE GEAR	9221850	4-9
FAN **	9308926	10-1
FAN **	9318216	6-2
FASTENER	9280206	2-1
FILM CHUTE CYLINDER	9306166	6-1
FILM GUIDE left	9215996	9-2
FILM GUIDE LEFT	9306126	6-1
FILM GUIDE right	9219606	9-2
FILM GUIDE RIGHT	9306136	6-1
FILM PIN		
FILM POCKET ARM ASSEMBLY	9215396	9-4
FILM STOP LH	9189626	17-1
FILM STOP REAR	9189616	17-1
FILM STOP RH	9189636	17-1
FILM STOP VFH	9319636	17-1
FLASH EPROM **	9308816	11-4
FLASH EPROM **	9308826	11-2
FOAM ROLLER	9184396	9-1
FRONT DOOR		
FRONT DOOR STAND		
FRONT PANEL	9300506	2-1
FRONT PANEL PROCESSOR	9310206	2-3
FUSE 1.6 A T (EUROPE) **	4516426	10-2

PART NAME	PART No.	FIGURE No.
FUSE 3.15 A T (EUROPE) **	4516096	10-2
FUSE 4.0 A T (EUROPE) **		
FUSE 6.3 A T (EUROPE) **		
FUSE 8 A T (EUROPE) **		
FUSE CAP (EUROPE)**		
FUSE CAP (US/CANADA)**		
FUSE LABEL		
FUSE SLOW BLOW 1.6 A (US/CANADA) **		
FUSE SLOW BLOW 3.2 A (US/CANADA) **		
FUSE SLOW BLOW 4.0 A (US/CANADA) **		
FUSE SLOW BLOW 6.25 A (US/CANADA) **		
FUSE SLOW BLOW 8.0 A (US/CANADA) **		
GEAR		,
GEAR		
GEAR		
GEAR BOX		
GUIDE BLOCK		
GUIDE SHOE		
HANDLE		
HARNESS ASSEMBLY FILMPOCKET		,
HOSE		
HOSE ADAPTER PU-3-3 (from 3 mm to 3 mm)		
HOSE ADAPTER PU-3-4 (from 3 mm to 4 mm)		
HOSE CONNECTOR		
HOSE CONNECTOR		
HOSE CONNECTOR PK3		
HOSE CONNECTOR PK6		
HOSE PU-3 black (3 mm inner diameter)		
HOSE PU-3 blue (3 mm inner diameter)		
HOSE PU-4 black (4 mm inner diameter)		
HOSE PU-4 blue (4 mm inner diameter)		
HOSE PU-6 blue (6 mm inner diameter)		
HOSE PU-PK3		
HOSE, SILICON		
INNER REAR PANEL (ML2000 P)		
INNER SIDE PANEL left-hand (ML2000 P)		
INNER SIDE PANEL left-hand (ML2000 P)		
INTERLOCK SENSOR with SCREWS		
KNOB		
LABEL, FILM SIZE		
LADLE, FILIVI SIZE	055501	17-1

PART NAME	PART No.	FIGURE No.
LATCH ASSY	9281986	2-2
LINK		
LINK PIN		
LINKAGE PIN		
MAGAZINE GUIDE left		
MAGAZINE GUIDE right		
MAIN SWITCH		
MIRROR MOUNT		
MOLEX 5194 SERIES CRIMP TERMINAL		
MOLEX 5195 SERIES HOUSING		
MOTOR M1/C IF CASSETTE INPUT FLAP **		
MOTOR M10/PO STEPPER MOTOR FILM P. **		
MOTOR M13/M STEPPER MOTOR INTERF. **	9250170	7-2, 12-2
MOTOR M14/M_OP MAGAZINE OPENING **	9228090	8-1, 12-1
MOTOR M15/M_PU FILM PICK UP MAGAZINE **		
MOTOR M16/M CP COMPRESSOR **		
MOTOR M2/C_IN CASSETTE INPUT **	9228010	4-1, 4-2, 12-1
MOTOR M4/C_CE CASSETTE CENTERING **		
MOTOR M5/C_OP CASSETTE OPENING **	9228020	4-8, 12-1
MOTOR M6/C_PU FILM PICK UP CASSETTE **	9228040	5-1, 12-2
MOTOR M7/C_PU_RO ROLLER MOTOR **	9228110	5-1, 5-6, 12-2
MOUNTING SCREW	4281551	6-1
NUMATICS 2 PLUG HOUSING	G9904439	15-3
NUT M3	4853246	5-7
NUT M4	4853251	4-1
NUT M5	4852766	5-2
NUT M5	4853036	8-1
NUT M8	4853146	5-2, 5-5
O-RING	9212941	9-1
O-RING	9305896	16-1
OPENER BRACKET	9224000	8-1, 8-2
OPENER PIN ASSY	9222260	4-6, 4-7
OPENER REPAIR KIT	9222060	4-7
OPENER SHOVEL	9222480	4-7
OPERATOR KEYBOARD **	9304166	2-2, 11-3
OUTER REAR PANEL (ML2000 P)	9310936	2-3
OUTER SIDE PANEL right-hand (ML2000 P)	9310916	2-3
OUTER SIDE PANEL right-hand (ML2000 P)	9310926	2-3
PIN	4719422	4-1
PIN	4796371	7-1
PIN	9213611	5-4
PIN	9215401	9-4
PIN 2.5x10 mm	4719361	5-1, 5-6

PART NAME	PART No.	FIGURE No.
PIN 2.5x12 mm	9222550	4-9
PIN 2.5x14 mm		
PIN 2.5x20 mm		
PIN 2x12 mm		,
PIN ASSY		,
PLUNGER		
PLUNGER	9226170	16-2
PLUNGER		
PNEUMATIC VALVE ASSEMBLY complete	9307156	16-1
PRESSURE ROLLER		
PRINTED CIRCUIT BOARD A0 **		
PRINTED CIRCUIT BOARD A1**	9228530	11-2
PRINTED CIRCUIT BOARD A10**	9228600	4-10, 11-9
PRINTED CIRCUIT BOARD A2 **	9308520	2-2, 11-3
PRINTED CIRCUIT BOARD A3**	9309460	11-4
PRINTED CIRCUIT BOARD A4**	9228560	11-5
PRINTED CIRCUIT BOARD A5**	9228590	11-6
PRINTED CIRCUIT BOARD A6**	9300640	11-7
PRINTED CIRCUIT BOARD A7**	9308580	11-7
PRINTED CIRCUIT BOARD A8**	9229610	11-8
PRINTED CIRCUIT BOARD A9**	9229570	11-9
PULLEY	8694189	4-1
PULLEY	9211661	4-3, 4-4
PULLEY	9211841	4-4
PULLEY	9221020	5-1, 5-6
REAR PANEL	9300546	2-1
REFLECTIVE FOIL	9189546	17-1
REFLECTIVE FOIL	9189652	5-8
REFLECTIVE FOIL	9189656	17-1
RETAINING RING	4500416	4-2
RIBBON CABLE**	9228300	9-5
ROLLER	9180522	8-1
ROLLER	9185561	7-4
ROLLER ASSY with BEARING	9216536	3-1
ROLLER SHAFT	9223091	5-1
ROLLER SHAFT	9223140	5-1
ROLLER SHAFT (4 Rollers)		
ROLLER SHAFT (4 Rollers)	9223100	5-6
SCREW		
SCREW	4283291	7-3
SCREW M2.5x12		
SCREW M3x16		
SCREW M3x3	4278296	9-4

PART NAME	PART No.	FIGURE No.
SCREW M3x6	4281601	2-2
SCREW M3x6		
SCREW M3x8		
SCREW M3x8		,
SCREW M4x10		
SCREW M5x12		
SCREW M5x50		
SCREW M6x16		
SENSOR		
SENSOR B10		
SENSOR B11		
SENSOR B12		
SENSOR B15		
SENSOR B16		
SENSOR B17		· · · · · · · · · · · · · · · · · · ·
SENSOR B17, B18		*
SENSOR B18		
		,
SENSOR B19		·
SENSOR B2 EMITTER		
SENSOR B2 RECEIVER		
SENSOR B20		
SENSOR B24/C_VFH ###		
SENSOR B3		*
SENSOR B36		
SENSOR B36, B37		
SENSOR B37		
SENSOR B4		· ·
SENSOR B5		
SENSOR B59		
SENSOR B6		
SENSOR B60		
SENSOR B61		
SENSOR C_PI		
SHAFT		
SHAFT		
SHOVEL HOOK		
SIDE PANEL LEFT with FASTENERS		
SIDE PANEL RIGHT with FASTENERS		
SOLENOID **		
SOLENOID **		
SOLENOID LINK		
SOLENOID VALVE Y3/CFC	9303816	6-1
SOLENOID Y1**	9224410	14-1

PART NAME	PART No.	FIGURE No.
SOLENOID Y14**	9225333	9-4 14-2
SOLENOID Y15**		
SOLENOID Y4 **		,
SOLENOID Y7**		, ,
SPACER		,
SPACER		
SPACER (inside of SPRING, Item No. 4)		
SPACER BLACK		
SPACER WHITE		,
SPRING		
SPRING		,
SPRING		
SPRING		
SPRING	9224450	4-6, 9-1
SPRING	9225780	9-3
SPRING	9229880	9-2
SPRING	9303206	7-3
SPRING, PRESSURE BOLT	9222030	4-6
SPRING, SHOVEL HOOK	9222680	4-7
SPROCKET	9215096	9-7
STRING	9280976	2-2
SUCKER, CASSETTE	9223670	5-3, 5-5
SUCKER, MAGAZINE	9184847	9-4
SUCKERBAR	9184686	5-3
SUCKERBAR LINK	9215361	9-5
SWITCH	4533351	6-1, 7-4
TENSIONER	9212771	4-6
THREAD PLATE	9181131	6-1
THREAD PLATE	9215111	4-6, 9-7
TIMING BELT	9221146	4-9
TIMING BELT	9221160	4-2
TIMING BELT	9223151	5-6
TIMING BELT	9223390	5-3
TIMING BELT	9223400	5-1

PART NAME	PART No.	FIGURE No.
TIMING BELT	9264126	7_1
TIMING BELT		
TIMING DISK left with SET SCREW		
TIMING DISK right with SET SCREW		
TOOTHED WASHER 2.7 mm		
TOP		
TOP COVER LATCH		
TOP COVER with hinge		
TORSION SPRING left		
TORSION SPRING right		
TRANSFORMER **		
TRANSPORT ROLLER		
TRANSPORT ROLLER, long		
TRANSPORT ROLLER, short		
VACUUM SWITCH		
WASHER		,
WASHER		
WASHER		
WASHER		•
WASHER 2.7 mm		
WASHER 5.3 mm		
WASHER 5.3 mm		
WASHER 5.4 mm		,
WASHER 6.4 mm		
WASHER 8.4 mm		,
WATER TRAP		,

PART NAME PART No. FIGURE No.

